



Window Closeout Panels for Rear Doors

Kit 23003544SK

Contents

<i>Introduction</i>	2
<i>Recommended Tools</i>	2
<i>Kit Parts List</i>	3
<i>Notes, Cautions, and Warnings</i>	4
<i>General Sealant Guidelines</i>	5
<i>Installation Instructions</i>	5
<i>Revision Control</i>	6
<i>Important Notices</i>	6

Customer Service

574-848-2073

Monday–Friday 8 a.m. to 5 p.m. Eastern Standard Time Zone

Email: Parts@Utilimaster.com

NOTE: The information in this document is generic. Images and procedures may differ from those for vehicles you are servicing. Because Utilimaster manufactures customized vehicle solutions, this document cannot list and illustrate every possible option for every vehicle. The most common body options are described here. Use this information as a guideline.

Document Part Number: 03104592-N012EN

– Revision A –

Introduction

This document provides instructions for the installation of exterior window closeout panels in the rear swing doors of the RAM ProMaster™ cargo van.

NOTE: The glass panels in the rear doors will need to be removed prior to installing the panels.

This manual contains drawings and photos to aid in servicing the vehicle. It may include maintenance information on some items provided but not manufactured by Utilimaster Corporation. Items such as drivetrain components and certain interior furnishings may be covered by separate manufacturer-supplied information. Information provided here is intended to assist Utilimaster customers and is in no way meant to replace or supersede instructions provided by other suppliers for their products.

Recommended Tools



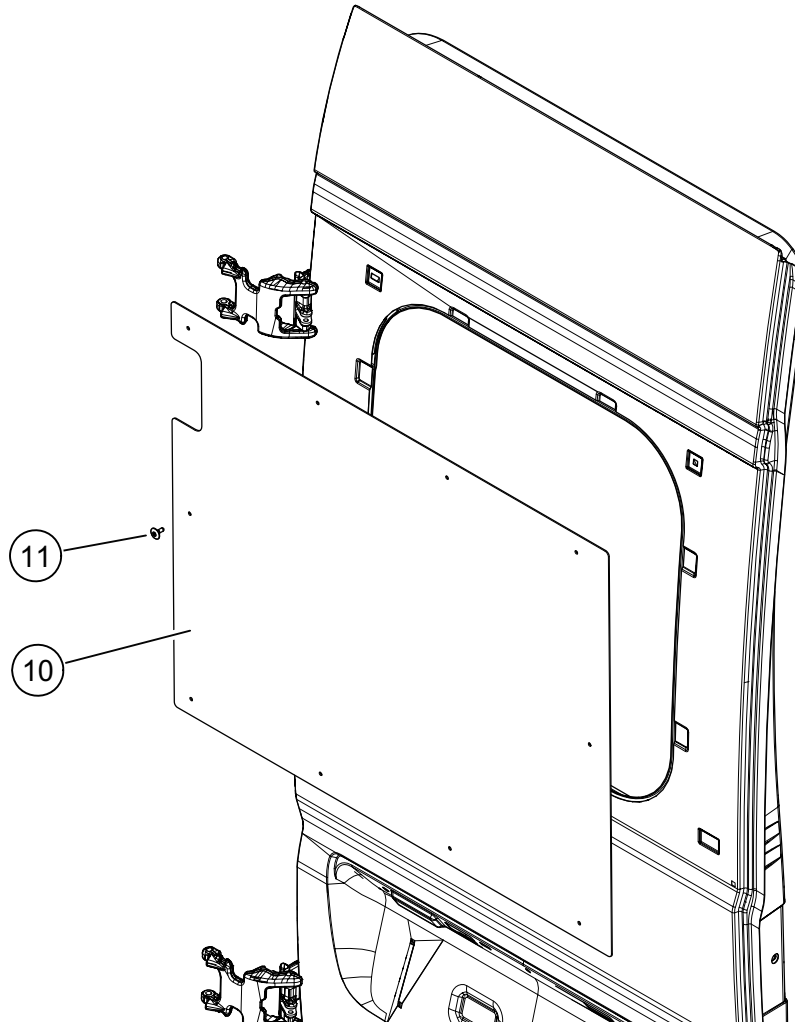
WARNING: Always wear safety glasses and other proper protective equipment (gloves, steel-toed shoes, face shields, knee pads, hearing protection) as appropriate to the process.

Below are some tools that you will need for this process. There may be other commonly used hand tools required but not specifically mentioned.

- Drill with #7 (or 3/16") bit
- 50/50 alcohol and water mixture (Auto glass replacement dealers also have recommended cleaners.)
- Clean lint-free rags
- Caulk gun
- Rivet gun

Kit Parts List

23003544SK		ProMaster Rear Closeout Panels
QTY	PART NUMBER	DESCRIPTION
1	03104592-N012EN	REAR WINDOW CLOSEOUT PNL INSTRUCTIONS
2	06939083	PANEL UPPER REAR DOOR FILLER PRMSTR
20	11401219	RIVET 3/16 FW
1	12607241	SEALANT GRAY 10.3 OZ



Window closeout panel (#10) and rivets (#11)

Notes, Cautions, and Warnings

Reading through the procedures, you will see NOTES, CAUTIONS, and WARNINGS. Each is there for a specific purpose.

NOTES give additional information that will help you complete the procedure.

CAUTIONS warn against making an error that could damage the vehicle.

WARNINGS remind you to be careful when there is risk of personal injury.



When you see this symbol, read this statement first! This alert highlights information that may reduce the risk of personal injury or vehicle damage.

Below are some basic WARNINGS that you should heed when you work on the vehicle's body. They are not all-inclusive and common sense must be used when servicing vehicles.

- Always read and understand all instructions before starting a repair.
- Always wear safety glasses and other appropriate protective equipment (gloves, steel-toed shoes, face shields, knee pads, hearing protection).
- Put the transmission in Park, and set the parking brake before working on the vehicle.
- Be sure that the ignition switch is Off unless otherwise required by the procedure.
- Keep your hair, clothing, and body away from all moving parts such as engine pulleys and power tools.
- Always remove rings, watches, hanging jewelry, and loose clothing before working in tight areas.
- Read and understand all warning labels.
- Always use proper ladders or scaffolding to perform required jobs.
- Always make sure tools are in proper working condition and have guards and safety devices in place.
- Use only the recommended tools for a specific job.
- If at any time you lack confidence in performing a specific repair procedure or in operating the tools safely to perform the repair, STOP! Call your local dealer or a Utilimaster representative.

General Sealant Guidelines

The following statements provide an overview of using polyurethane sealants:

- **Manufacturer's recommendations:** Always follow manufacturer's cautions and recommendations for protective equipment, application, and cleanup.
- **Conditions:** Recommended application temperatures are 40° [5° C] to 100° F [37° C]. For cold-weather applications, store sealants at approximately 70° F [21° C] and remove them just prior to using. Make sure joint is frost free.
- **Surface:** Clean the surface with a strong jet of compressed air, sandblast, or solvent. Remove all loose particles and old sealant. The surface must be clean, dry, free of grease or rust, and of sound quality.
- **Priming:** Usually no priming is required. Since substrate type and uniformity can vary, a pretest is recommended. Sealant manufacturers have primers when substrates require them. Since compatibility among manufacturers is in question, do not mix and match different manufacturers' primers and sealants.
- **Application:** Cut the tip of the plastic nozzle to joint size. Puncture the airtight seal. Install with a hand- or power-operated caulking gun. For best performance, sealant should be gunned in the joint where the joint slot is at the midpoint of its designed expansion and contraction. Dip a Polystick in a soapy solution to ease spreading the adhesive to seal any gaps.
- **Limitations:**
 - For curing, permit sufficient exposure to air.
 - Do NOT apply over silicones or in the presence of curing silicones.
 - During cure, avoid contact with alcohol and alcohol-containing solvents.
 - For best results, use open cartridges up the same day.

Installation Instructions

1. Read and understand all instructions before starting work.
2. Validate the packing slip with the list of parts in the instructions.
NOTE: The panels and rivets can be painted prior to installation.
3. Clean the mating contact surfaces with isopropyl alcohol and water mixture. Allow to dry for at least two minutes.
4. Apply a seamless bead of adhesive to the perimeter of the panel.
5. Center the panel with the window opening. Using the holes in the panel as a guide, drill (10) #7 holes.
6. Secure each panel with (10) rivets.
7. Clean off any excess adhesive.

Revision Control

Document Part Number: 03104592-N012EN

Revision: A

March 2014

Important Notices

© 2014, Utilimaster Corp.®

Title: *ProMaster—Rear Window Closeout Panels*

Utilimaster Corporation attempts to provide information that is accurate, complete, and useful. All information contained in this manual is based on the latest product information available at the time of publication. However, because of the Utilimaster policy of continual product improvement, Utilimaster reserves the right to amend the information in this document at any time without prior notice.

This material is confidential and the property of Utilimaster. It is shared with your company for the sole purpose of helping you with the operation of the described equipment.

Utilimaster makes no warranty of any kind with regard to this material, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose. Utilimaster shall not be liable for errors contained herein or for incidental or consequential damages in connection with the furnishing, performance, or use of this material.

Utilimaster expressly disclaims all responsibility and liability for the installation, use, performance, maintenance, and support of third-party products. Customers are advised to make their independent evaluation of such products.

No part of this document may be photocopied, reproduced, or translated to another language without the prior written consent of Utilimaster.

Utilimaster® is a registered trademark of Utilimaster Corporation. All other products or name brands mentioned in this document are trademarks of their respective owners.

Browse the award-winning web site www.utilimaster.com for more information about Utilimaster and its products.