



Body Parts Manual



1996–1998 Utilimaster Generic Walk-In

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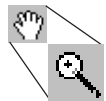


Use the Zoom and Fit tools for magnification of page sections

Select the Zoom tool. **(When the Hand tool is selected, you can temporarily change to the Zoom tool by holding down the Ctrl key and the space bar at the same time.)** Click and drag to draw a rectangle around the area you want to magnify.

To return to an overview, you can click on one of the following buttons:

- The Fit Page button scales the *entire* page to display within the main window.
- The Fit Width button scales the page *width* to display within the main window.



Use the Text tool for copying selected text into other applications

You can select text, copy it to the Clipboard, and paste it into another application. **By pasting parts descriptions and numbers into your email application, you can order parts much faster than through phoning or faxing.** To select text and copy it to the Clipboard:

1. Click the Text Selection tool.
2. Click and drag over the text you want to select. When you release the mouse button, the selected text stays highlighted.
3. Hold down the Ctrl key and press C on the keyboard to copy the selected text to the Clipboard.



Find parts or procedures with Find tool

Use the Find tool to search for a fragment of a word, a complete word, or multiple words in the active document. To **find** a word (e.g., a part name):

1. Click the Find tool.
2. In the Find What text box, enter the text to be found and click Find. When the program finds the text, the Find dialog box closes and the page containing the text is displayed with the text highlighted.
3. To find the **next occurrence** of the word, press F3, press Ctrl + G, or reopen the Find dialog box and click Find Again.



Revision Control

Revision

Initial Release
Rev. B
Rev. C

Print Date

June 1998
March 2000
August 2001

NOTE: In Rev. B and C, the introductory materials of this manual changed. An index was added to the last page in Rev B. Parts illustrations and lists (pages 2 through 59), however, remain unchanged from the initial release in June 1998.

Important Notices

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Title: *1996–1998 Utilimaster Generic Walk-In Body Parts Manual*

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Introduction

This manual lists parts for 1996–1998 (and later) Utilimaster® Aeromaster® Walk-In bodies. It contains exploded-view drawings and parts lists to aid in ordering replacement parts. Drawings have item numbers identifying each part in the drawing. The item numbers are listed numerically in the parts lists along with part descriptions.

This manual covers only those assemblies manufactured by or installed by Utilimaster® Corporation. Items such as chassis and drive train components or certain interior furnishings are covered by separate manufacturer-supplied information.

Ordering Parts

To order parts for this vehicle, gather the following information:

- **Year and Model of Vehicle** (199x Customer Name).
- **Chassis VIN or Utilimaster Body Serial Number** (see below).
- **Complete shipping address.**
- **Preferred method of shipping.**
- **Method of payment** (e.g., credit card number).
- **Complete description of all the parts necessary.**

Then contact Utilimaster Customer Service by using one of the following methods:

- **Call 800–237–7806** (or 219–862–3219) and ask for a parts department representative.
- **Fax** your order with the above information to **219–862–7637**.
- **Email** your order with the above information to CustSvc@Utilimaster.com.
- You may also send the order via mail or an express service to the following address:

Utilimaster

Attn: Parts Department

65528 State Road 19

P.O. Box 585

Wakarusa, IN 46573–0585

U.S.A.

NOTE: When phoning Utilimaster, be aware that our 219 telephone area code is changing to 574 in January 2002. The 800 numbers will be unaffected.

To return parts for credit, call the Customer Service Department for prior authorization. All returns must be shipped prepaid freight. A restocking fee will be charged to all returns. Special-order parts are not returnable.

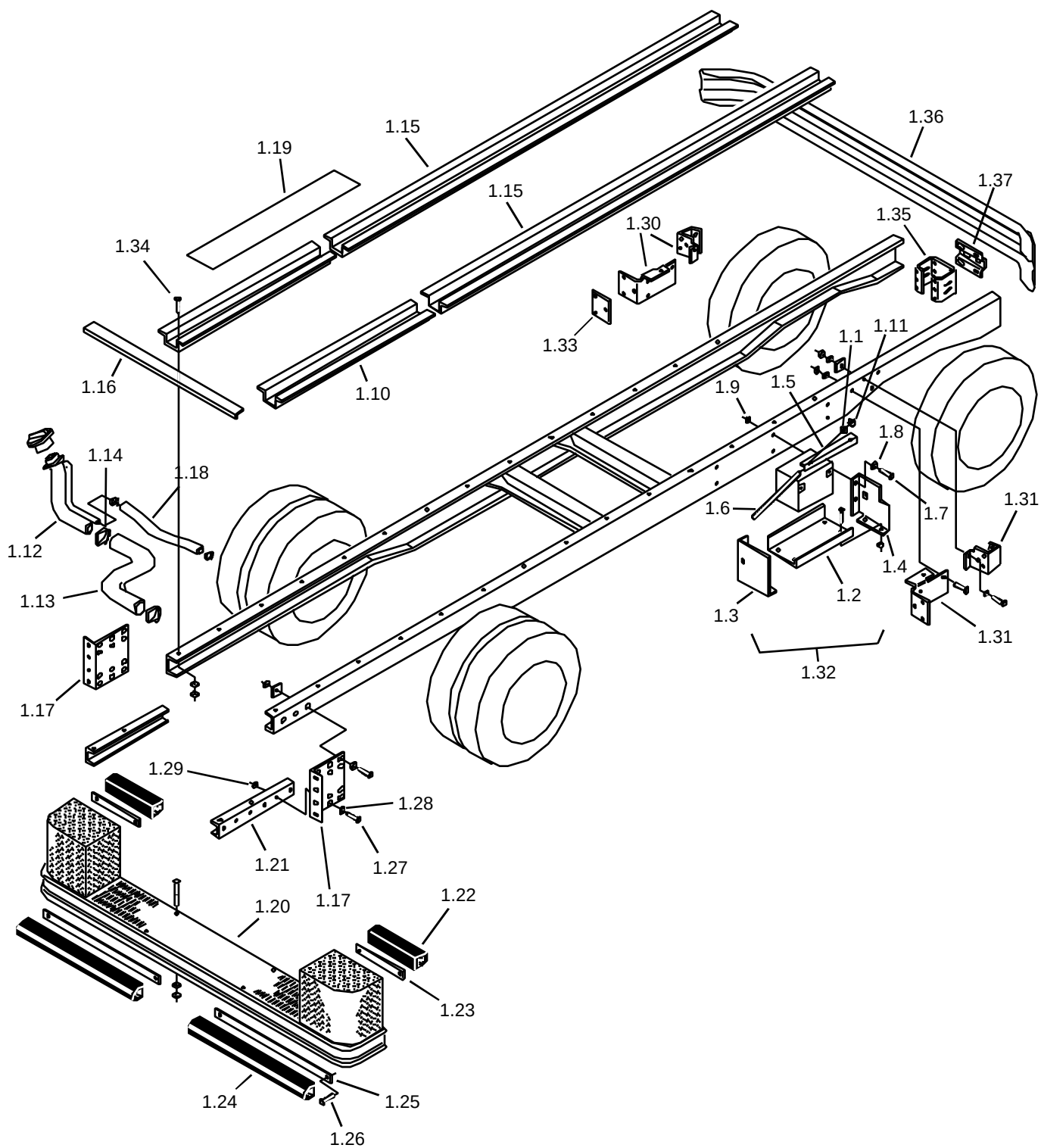
VIN and Body Serial Number

The chassis **Vehicle Identification Number (VIN)** is the legal identifier for this vehicle and is the number recorded in the license plate registration. The VIN appears on a small metal plate beside the dash on the driver's side. You can read the VIN if you look through the windshield or quarter-panel window. The number is also recorded on the Federal Certification Label.

The **Utilimaster Body (or Unit) Serial Number** is recorded on the Federal Certification Label. This label is a plastic decal (about 11 inches long and 2 inches high) that contains a variety of manufacturing information (including the VIN). This label is near the top of the door frame between the driver's window and the quarter-panel window.

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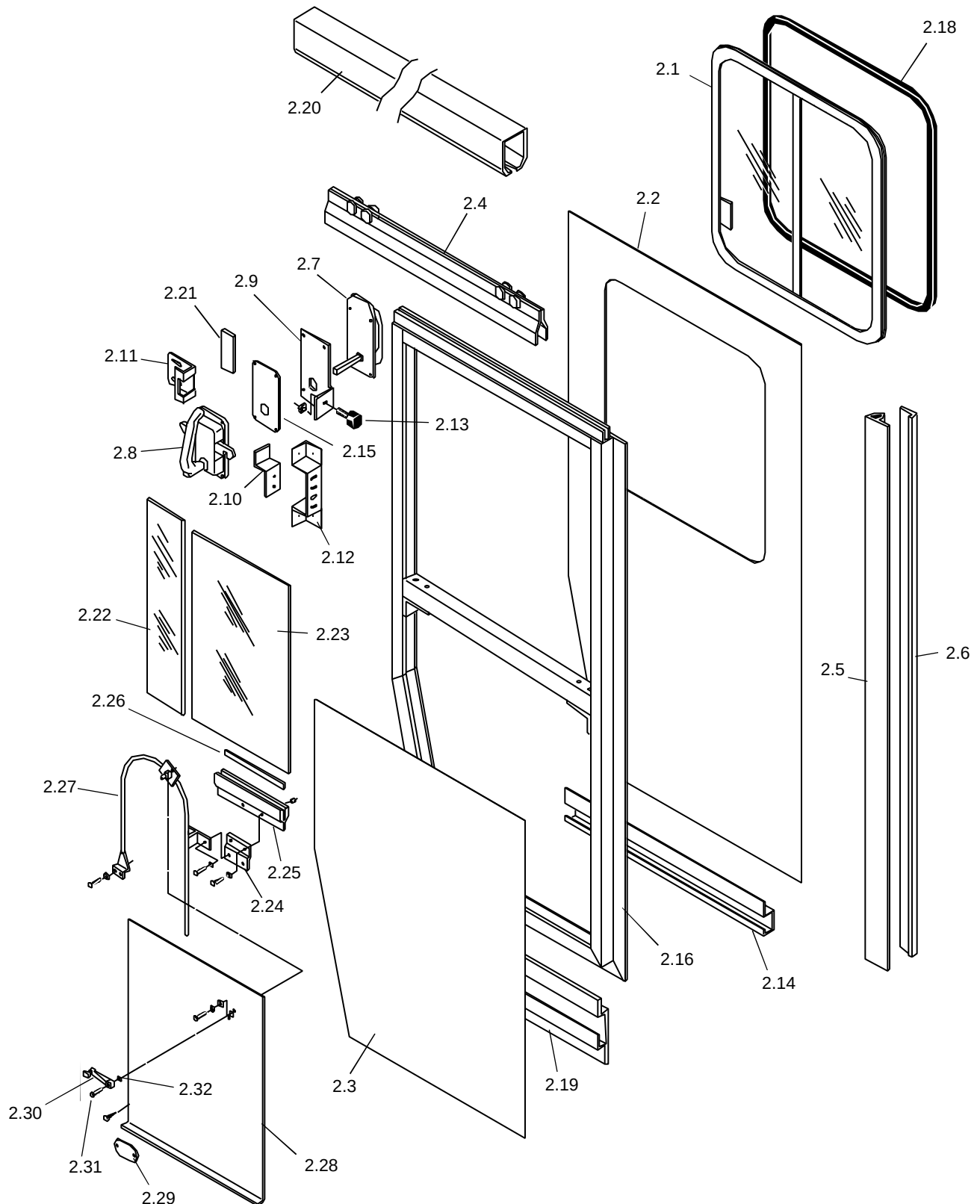
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1 - Frame & Chassis

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1.0	CHASSIS B.O.M.
1.1	WASHER 1/4 FLAT ZC
1.2	TRAY BTM BATTERY DUAL
1.2	BATTERY TRAY BTM SINGLE
1.3	BRKT AFT BATT TRAY RH
1.4	BRKT FORE BATT TRAY RH
1.5	BRKT BATT HOLD DOWN
1.6	ROD BATTERY HOLD DOWN
1.7	BOLT HX 1/2-13X11/2
1.8	WASHER (SPACER).531IDX1.31OD
1.9	NUT LOCK 1/2-13 2WAY ZINC
1.10	RISER REAR FRAME
1.11	NUT KEP 1/4-20 ZINC
1.12	FUEL FILL NECK
1.13	HOSE FUEL FILL
1.14	CLAMP HOSE 11/16- 1-1/4
1.15	RISER FRM LH
1.15	RISER FRM RH
1.15	RISER MID FRAME 178"WB
1.16	ANGLE RR STR SPRT 48
1.17	ANGLE RR STR FRM 13
1.18	HOSE 5/8" GAS VENT
1.19	TAPE VINYL 3" WHITE
1.20	BMPR 10"GS W/OHL KID 78.5W & 86.5"
1.20	BMPR 10"GS W/OHL KID 93.5W
1.21	Z CHNL BMPR 10GAX2X3X4X24 HLS
1.21	CHNL BMPR 10GAX2X3X4X24 HLS
1.22	BUMPER RUBBER D 2" X 12
1.23	ALUM .125 X .88 X 12
1.24	BUMPER RUBBER DOCK 2"X30"L
1.25	ALUM .125 X .88 X 29.5
1.26	SCREW 1/4-20X3/4 OR 1 TORX F PNHD ZNC
1.27	BOLT HX 1/2-13X11/2
1.28	WASHER 1/2 FLAT
1.29	NUT LOCK 1/2-13 2WAY ZINC
1.30	ANGLE XMEMBER SPRT LH
1.31	ANGLE XMEMBER SPRT RH
1.32	BATTERY TRAY ASY DUAL
1.33	SHIM SPACER 1/4X2X2
1.34	BOLT HEX 1/2-13X1
1.35	CHANNEL FRONT BUMPER MOUNT
1.36	BUMPER FRONT FORMED
1.37	FRONT BUMPER MOUNT
*	SOME FRONT BUMPERS ARE CHASSIS SUPPLIED



Note: Door frame is jig built. If more than 1 extrusion is being replaced, it is recommended that you order a frame assembly.

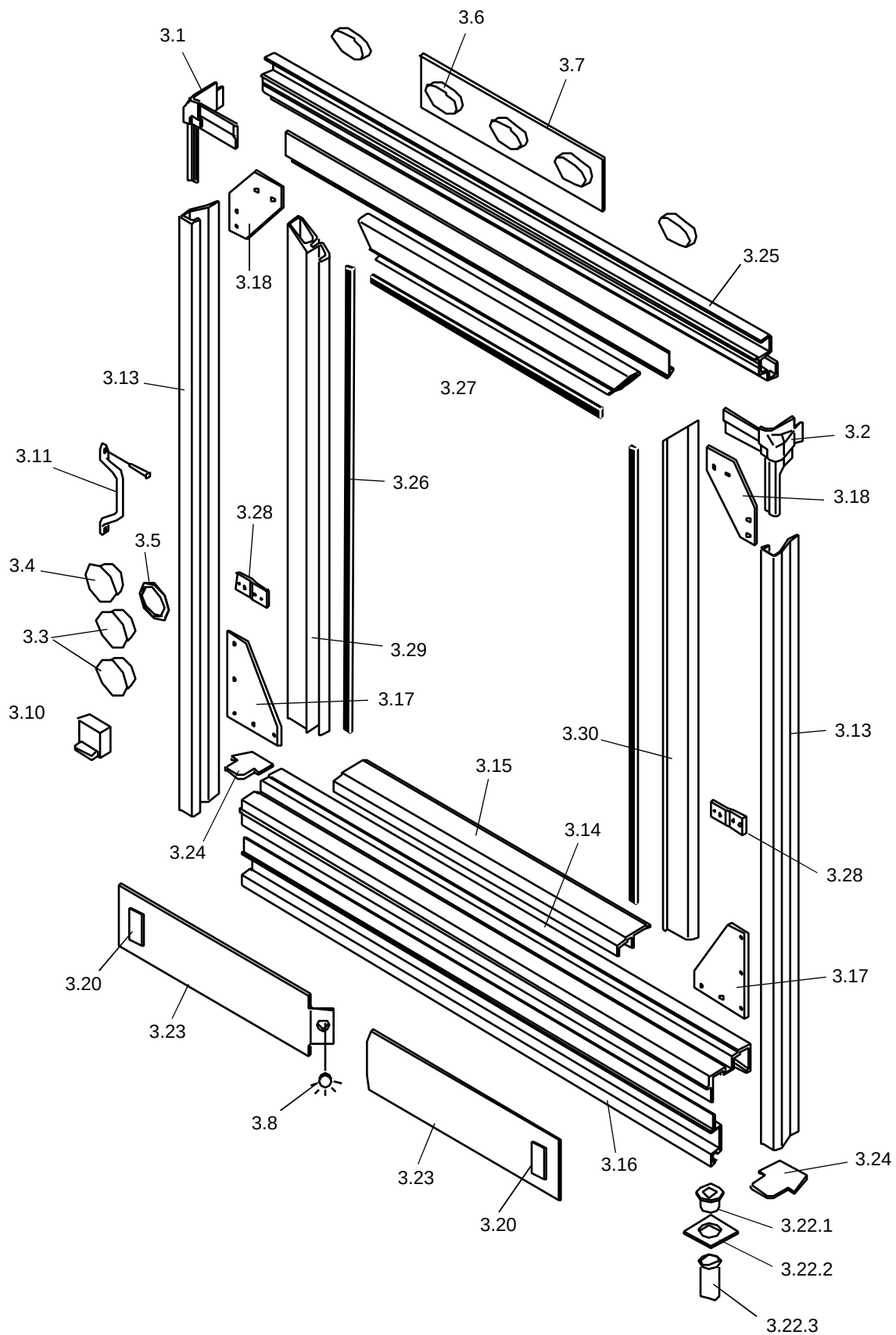
2 - Side Sliding Door w/Fixed or Crank-Up Window

**2 - Side Sliding Door w/Fixed
or Crank-Up Window**

**CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available**

**1996-1998 Delivery Van
Utilimaster**

2.0	DOOR ASSEMBLY SLIDER WINDOW OR CRANK-UP WINDOW
2.1	WDW SLIDER W/LTCH LH
2.1	WDW SLIDER W/LTCH RH
2.2	MTL EXT DR SLDR WDW RH
2.3	MTL INT DR STAT/SLDR RH
2.4	ROLLER UPR ASY 39.69
2.5	SEAL SLIDING DR RR 76"
2.6	IA4161 ANGLE 6'2-1/2 06013008
2.7	HANDLE
2.7	SCREW HANDLE MOUNT (NS)
2.7	LOCK CYL W/KEY ABLOY SQCT
2.8	LATCH
2.9	BRKT STOP SLD DR ZINC RH
2.9	BRKT STOP SLD DR ZINC LH
2.10	CATCH SLDG DOOR RECESSED RH
2.11	CATCH SLDG DR 7GAX1.5X2.75X4.0
2.12	MNT CATCH SLDG DOOR RECESSED LH
2.13	STOP RUBBER FOR SLIDING DOORS
2.14	IA8054 LWR GUIDE 2'8 06003904
2.15	SHIM DOOR .25X5.50X2.5
2.16	DR ASY LH SLDR
2.16	DR ASY RH SLDR
2.17	DECAL CAUTION DOOR MUST BE CLOSED (NS)
2.18	TAPE GASKA GRAY PVC 1/16X3/4 (NS)
2.19	4" LOWER EXTRUSION
2.20	TRACK ASSY, SIDE DOOR 72" (NS)
2.21	LOCK ADAPTER, ABLOY
2.22	GLASS, FIXED
2.23	GLASS, CRANK-UP
2.24	OFFSET REGULATOR BRACKET
2.25	WINDOW SEAL EXTRUSION
2.26	SEAL, WINDOW
2.27	WINDOW REGULATOR
2.28	METAL, INTERIOR
2.29	PLATE, ACCESS
2.30	CRANK, WINDOW
2.31	SCREW
2.32	SPACER



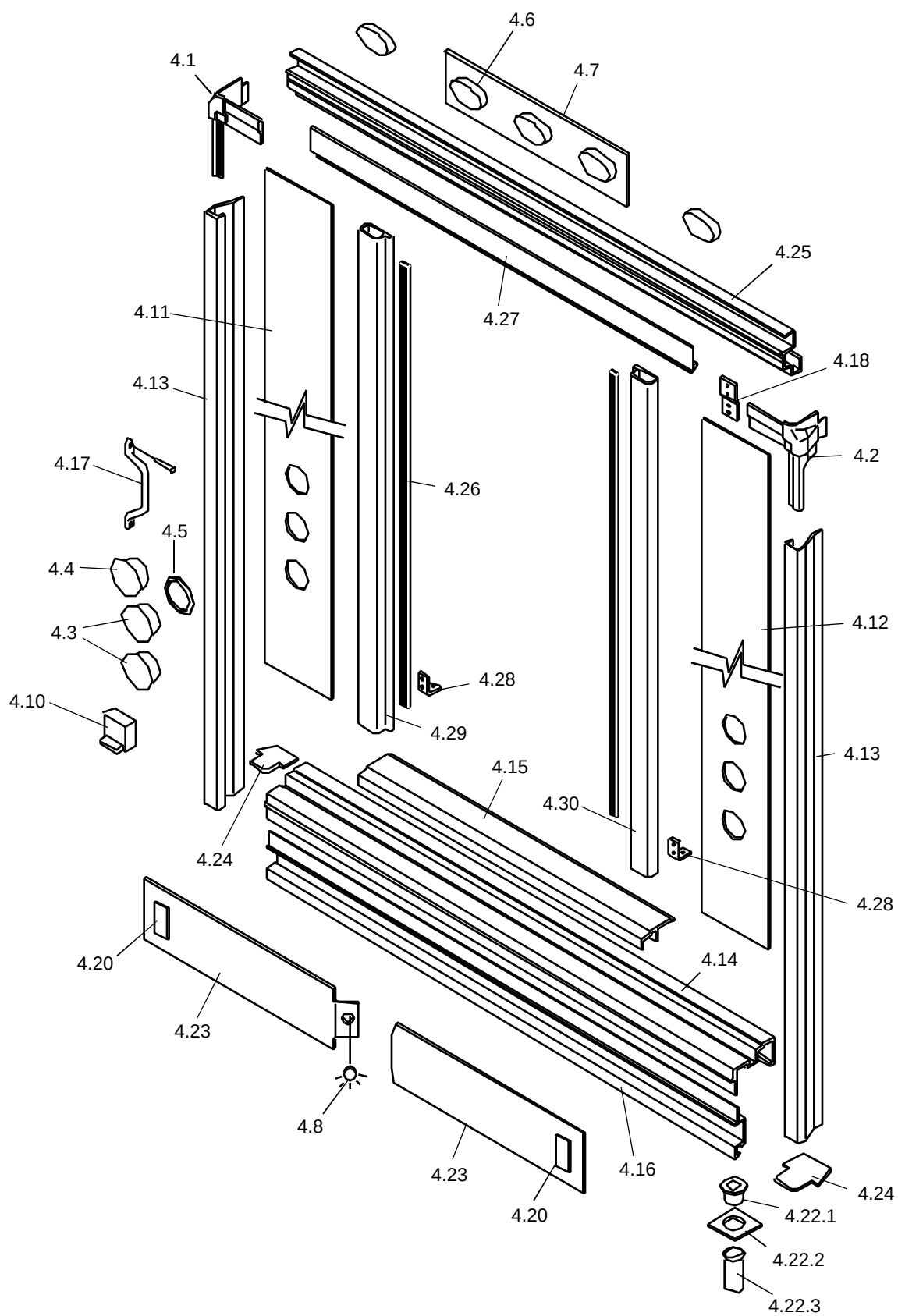
3 - Rear Structure - Full Swing Door

**3 - Rear Structure,
Full Swing Door**

**CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available**

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3.0	RR STR ASSY SWING DOOR
3.1	CASTING RR ROOF LHM/L DUTY
3.2	CASTING RR ROOF RHM/L DUTY
3.3	LIGHT SUPER 40 RED
3.4	LIGHT SUPER 40 BACK-UP
3.5	GROMMET TAILLIGHT
3.6	CLEARANCE LIGHT RED
3.7	LIGHT I.D.BAR RED
3.8	LIGHT LICENSE PLATE
3.10	ALARM BACK-UP
3.11	GRAB HANDLE
3.12	TUBE 1" O.D. X 3/8" I.D. X 5/16" (NS)
3.13	IA7281 POST 7'7-3/16 06003852
3.14	THRES NTC 2PT 06003893
3.15	IA7919 FILLER SWG 06003892
3.16	CHANNEL, KICKPLATE
3.17	GUSSET, LOWER REAR STRUCTURE
3.18	GUSSET, UPPER REAR STRUCTURE (SWING)
3.19	HARNESS REAR CLEARANCE (NS)
3.20	REFLECTOR RED
3.21	HARNESS TAILLIGHT (NS)
3.22.1	GROMMET
3.22.2	BRACKET
3.22.3	HOSE
3.23	KICKPLATE BLANK BODY
3.24	FILLER RR CORNER POST
3.25	IA7473 HDR NTC 06003874
3.26	SEAL, "D" .375 X .625"
3.27	IA7934 HDR FIL SWG 06003899
3.28	ANGLE, REAR STRUCTURE SUPPORT
3.29	IA7933 FILLER CORNER POST LH
3.30	IA7933 FILLER CORNER POST RH



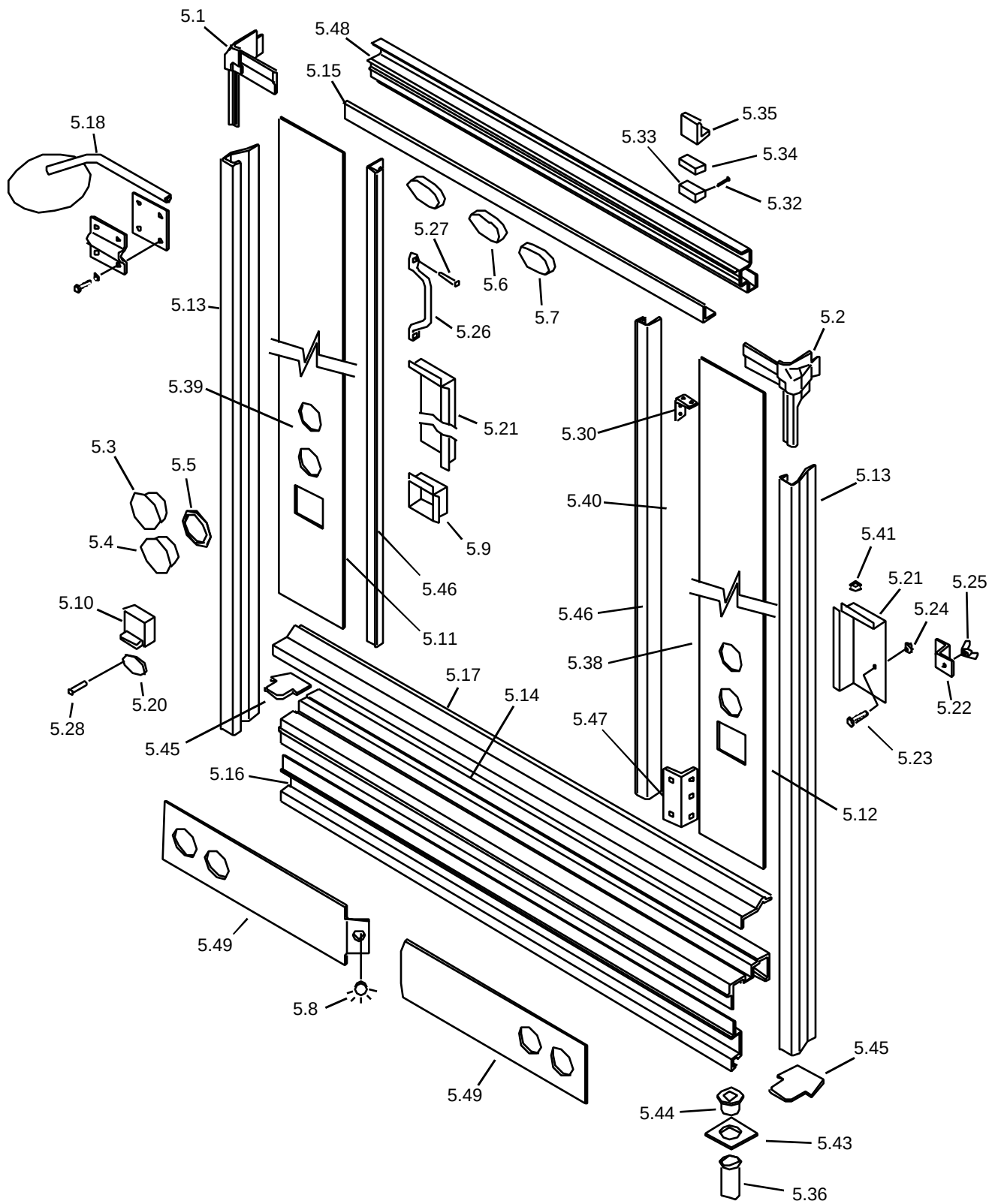
4 - Rear Structure - Narrow Swing Door

4 - Rear Structure, Narrow Swing Door

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van Utilimaster

4.0	RR STR ASSY SWING DOOR
4.1	CASTING RR ROOF LHM/L DUTY
4.2	CASTING RR ROOF RHM/L DUTY
4.3	LIGHT SUPER 40 RED
4.4	LIGHT SUPER 40 BACK-UP
4.5	GROMMET TAILLIGHT
4.6	CLEARANCE LIGHT RED
4.7	LIGHT I.D.BAR RED
4.8	LIGHT LICENSE PLATE
4.10	ALARM BACK-UP
4.11	MTL RR LH SW
4.12	MTL RR RH SW
4.13	IA7281 POST 06003852
4.14	THRES NTC 2PT 06003893
4.15	IA7919 FILLER SWG 06003892
4.16	CHANNEL, KICKPLATE
4.17	GRAB HANDLE
4.18	ANGLE HLS (BRKT)
4.19	HARNESS REAR CLEARANCE (NS)
4.20	REFLECTOR RED
4.21	HARNESS TAILLIGHT (NS)
4.22.1	GROMMET
4.22.2	BRACKET
4.22.3	HOSE
4.23	KICKPLATE BLANK BODY
4.24	FILLER RR CORNER POST
4.25	IA7473 HDR NTC 06003874
4.26	SEAL, "D" .375 X .625"
4.27	IA7934 HDR FIL SWG 06003899
4.28	ANGLE, REAR STRUCTURE SUPPORT
4.29	IA7933 FILLER CORNER POST LH
4.31	NUT LOCK 5/16-18 2 WAY ZINC (NS)
4.30	IA7933 FILLER CORNER POST RH
4.32	BOLT 5/16-18 X 1-1/4 HXHD CP SS (NS)
4.33	WASHER 5/16 FLAT SS (NS)



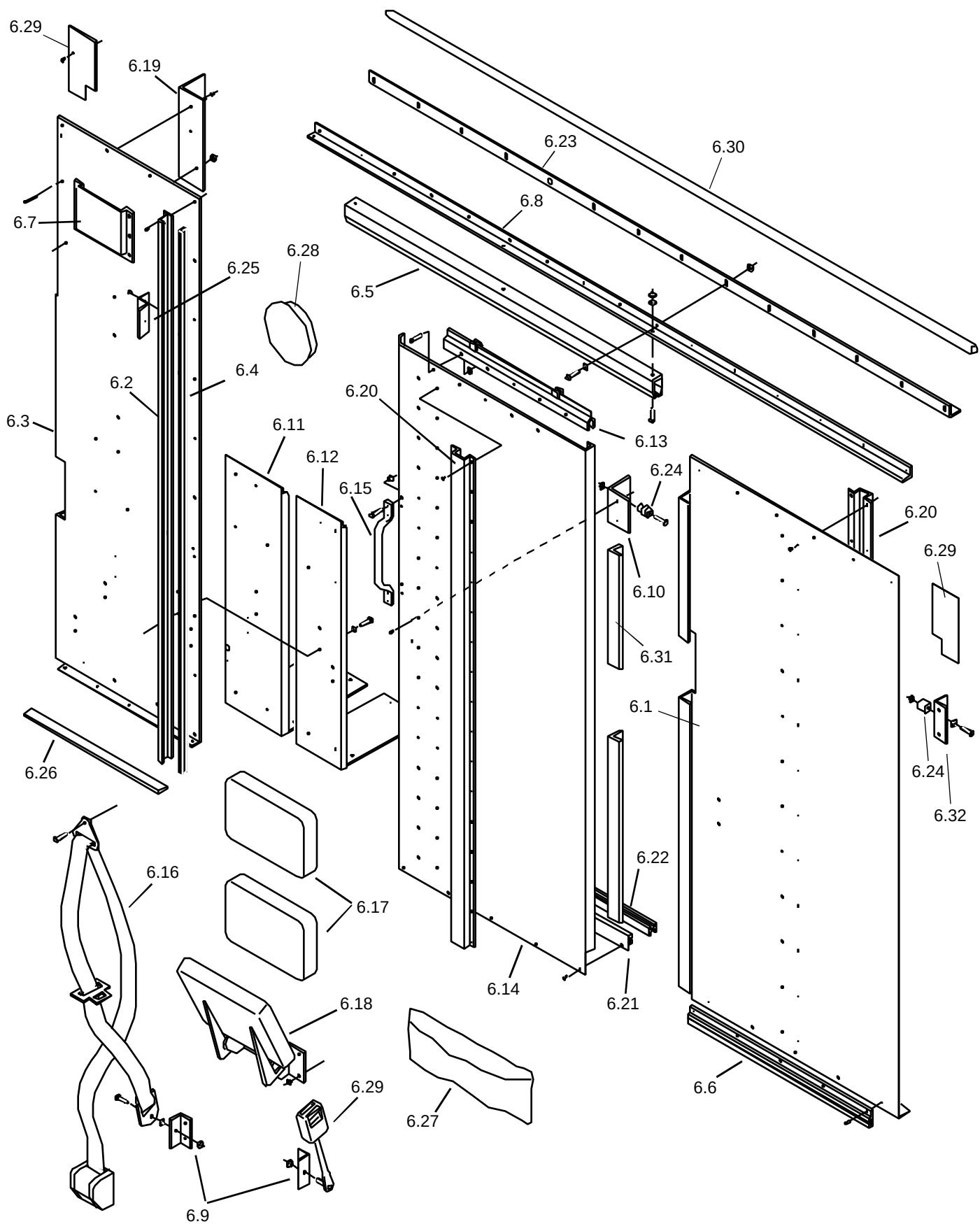
5 - Rear Roll-Up Structure

5 - Rear Structure, Roll-up

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van
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5.0	RR STR ASSY
5.1	CASTING RR ROOF LH
5.2	CASTING RR ROOF RH
5.3	LIGHT STOP/TURN/TAIL
5.4	LIGHT BACK UP
5.5	GROMMET TAILLIGHT
5.6	CLEARANCE LIGHT RED
5.7	LIGHT CNTR HI-MNTD STOP
5.8	LIGHT LICENSE PLATE
5.9	BOX WLDMT SENSOR
5.10	ALARM B/UP ECHOVISION
5.11	MTL RR LH
5.12	MTL RR RH
5.13	POST CORNER IA7281
5.14	THRESHOLD FLOOR RU 06003906
5.15	TRIM RU DR HEADER 06003907
5.16	CHANNEL, KICKPLATE
5.17	THRESHOLD FILLER
5.18	MIRROR 10"DIA W/BRKT SS
5.19	DOOR ROLL-UP - SEE SECTION 24
5.20	REFLECTOR RED
5.21	COVER TAILLIGHT
5.22	RETAINER SPARE TIRE TOOL
5.23	BOLT 1/4-20X1-3/4 HX CAP HX CAP GR5
5.24	NUT LOCK 1/4-20 2WAY ZINC
5.25	NUT WING 1/4-20 ZINC
5.26	HANDLE ALUM GRAB
5.27	SCREW 1/4-20X3/4 TAP
5.28	SCREW 8X1"
5.29	GUSSET NARROW RU DOORS (NS)
5.30	ANGLE LH HLS 1-1/2 HLS 06002037
5.31	ANGLE RH HLS 1-1/2 06002037 (NS)
5.32	SCREW #4X5/8 PAN PHIL A BO
5.33	SWITCH MGNTC SW DR AJAR
5.34	SWITCH MAGNETIC ACTUATOR
5.35	IA999 ANGLE 3" 06002025
5.36	KAZOO DRAIN HOSE
5.37	HARNESS RR CLRS LGT (NS)
5.38	HARNESS T/LIGHT JMPR RH
5.39	HARNESS T/LIGHT JMPR LH
5.40	HARN TAILLIGHT
5.41	GROMMET RBR 1.31 IDX20D
5.42	BRACKET TAILLIGHT COVER
5.43	BRKT KAZOO DRAIN .125X2.25X4
5.44	GROMMET, KAZOO DRAIN
5.45	FILLER RR CORNER POST
5.46	IA7739 POST 5'7 & 6'3 06003882
5.47	ANGLE RR STRUCTURE SUPPORT
5.48	IA7473 HEADER, NTC 06003874
5.49	KICKPLATE



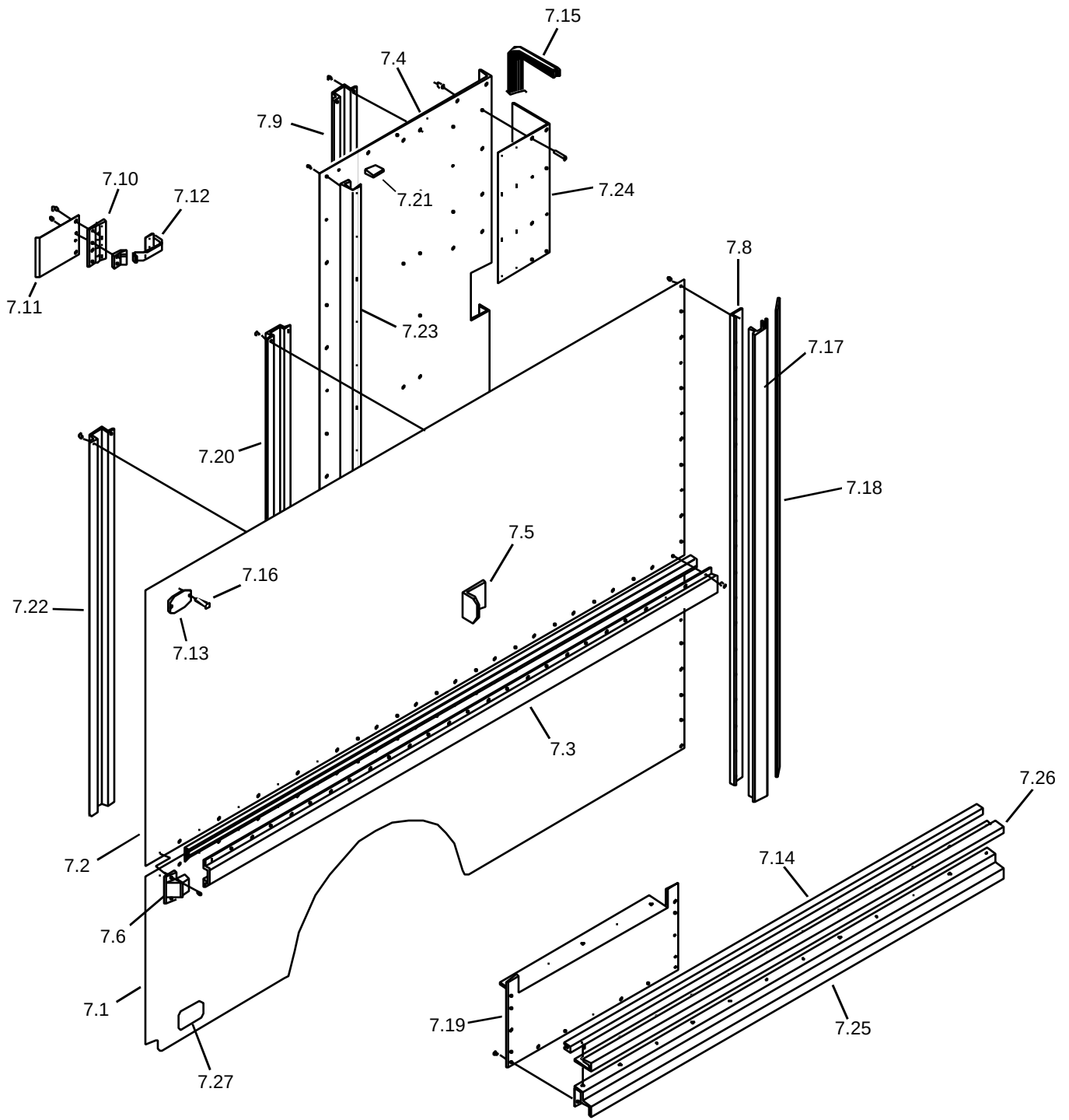
5 - Bulkhead Assembly

6 - Bulkhead Assembly

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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6.0	B/HEAD ASY
6.1	PNL BHD LH
6.2	W11123 STOP 6'10-3/8 06013146
6.3	PNL BHD RH
6.4	SEAL B/HEAD 1"W
6.5	TRACK B HEAD DR 16GA X 48
6.6	IA5635 LWRBH 2'7-7/8 06013189
6.7	POUCH DOCUMENT
6.8	IA637 ANGLE 6'-3/4 & 6'8-3/4 & 7'3-3/4 06002050
6.9	MOUNT S/BELT 3PT B/H
6.10	STOP ASY BH DR RECEIPT
6.11	REINF JSEAT BH/MNT RH
6.12	REINF JSEAT BH/MNT LH
6.13	ROLLER ASY 26.38 W/RBR RLR
6.14	DR ASY AL BHD
6.15	HANDLE ALUM GRAB
6.16	SEATBELT 3PT 127" ORNG
6.16	SEATBELT 3PT 145" ORNG
6.17	CUSHION S&P 12X32
6.17	CUSHION BACK BLK NYL
6.18	JSEAT WALL MNT BLK
6.19	MOUNT 3PT S/BELT DD 6.25X8X24
6.20	IA1215 HAT6'1 06002055
6.21	IA5635 LWRBH 2'7-7/8 06013189
6.22	GUIDE B/HD DR UHMW 'H' NTC
6.23	BRACE BHD TOP RR SEALED
6.24	HOLDER, DOOR SOCKET & PLUNGER
6.25	BRACKET, HASP MOUNT
6.26	FILLER, ALUMINUM
6.27	DOCUMENT POUCH
6.28	LIGHT, CARGO
6.29	SEAL BHD SLDR DR NTC
6.30	SEAL, BULK HEAD ROOF
6.31	ANGLE
6.32	STOP, ASSY. BULK HEAD DOOR SINGLE



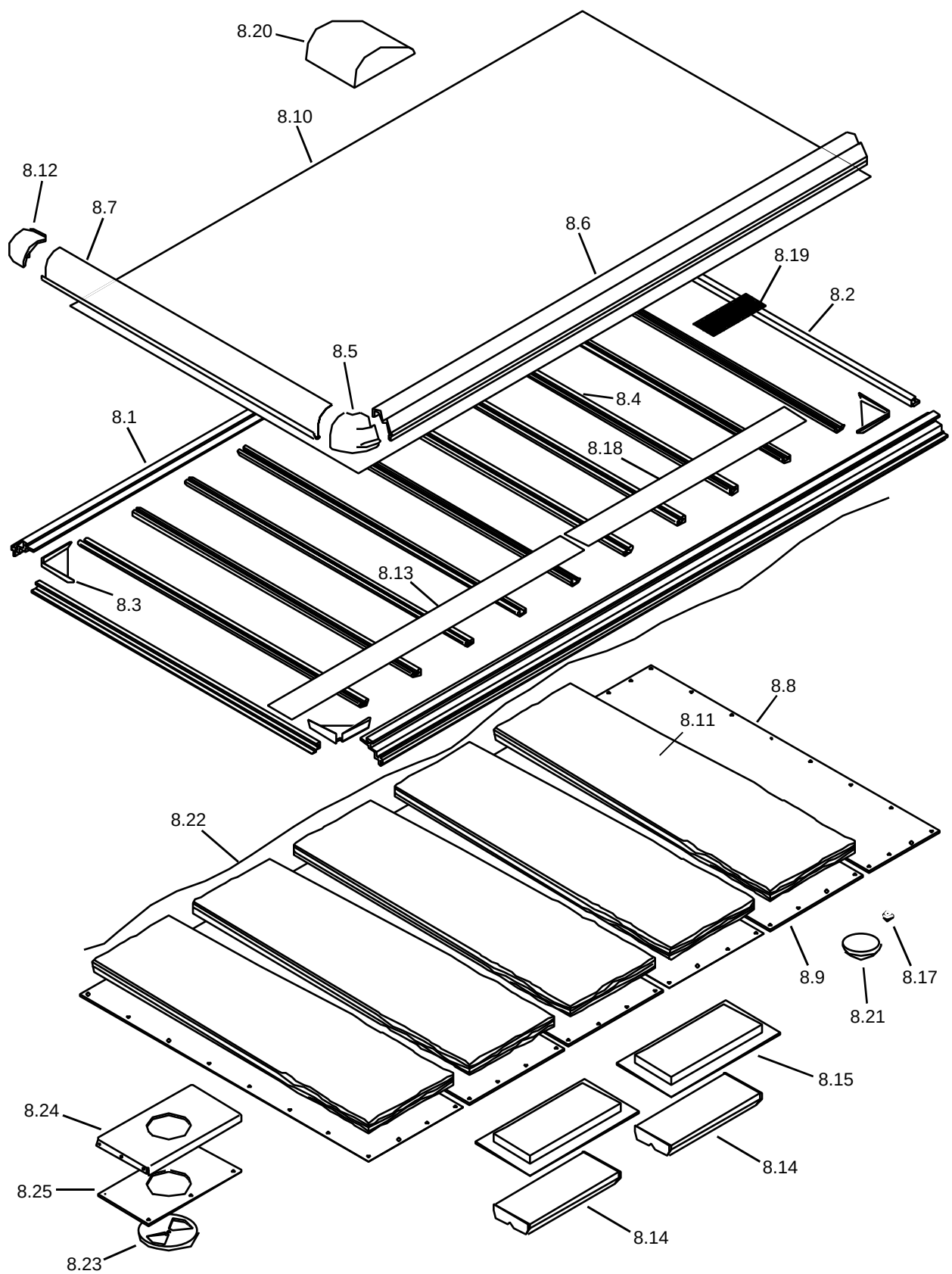
7 - Sidewall

7 - Sidewall

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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7.0	SW ASY RH SLDR
7.0	SW ASY LH DRLS
7.1	ALUM .125 X 38 X LENGTH
7.2	ALUM .125 X 57 X LENGTH
7.3	IA6964 RR 17'8-11/16 06000142
7.4	DR PCKT UPR RH STA/SLD.100 BB
7.5	FILLER RAD RUBRAIL
7.6	CASTING, RUBRAIL END W/RADIUS
7.8	IA6001 ANGLE 7'1-5/8 & 8'1-5/8 06001991
7.9	IA6964 RAIL
7.10	HINGE .063AL 1 X 1 X 6-1/4
7.11	DOOR GM GAS FILL
7.12	CLOSER DOOR GAS
7.13	CLEARANCE LIGHT RED
7.14	DOOR GUIDE SLD 60
7.15	TRIM BLK 1/8" W/ALUM INST
7.16	SCREW CAP BLK .137 X 3/4
7.17	SEAL DOOR SIDE CLEAN SEAL 7'
7.18	IA6002 CAP 7'1-5/9 & 8'1-5/8 06001992
7.19	DOOR POCKET LOWER
7.20	IA6964 RAIL 5'10 06000142
7.21	FILLER, DOOR POCKET STUD UPPER MED
7.22	IA6964 RAIL 6'2-1/2 06000142
7.23	DOOR POCKET STUD RH85H
7.24	MOUNT 3PT S/BELT DD 6.25 X 8 X 24"
7.25	IA8055 DRWAY 5'8-1/4 06003908
7.26	IA7301 TRACK 5' 06003871
7.27	REFLECTOR, RED



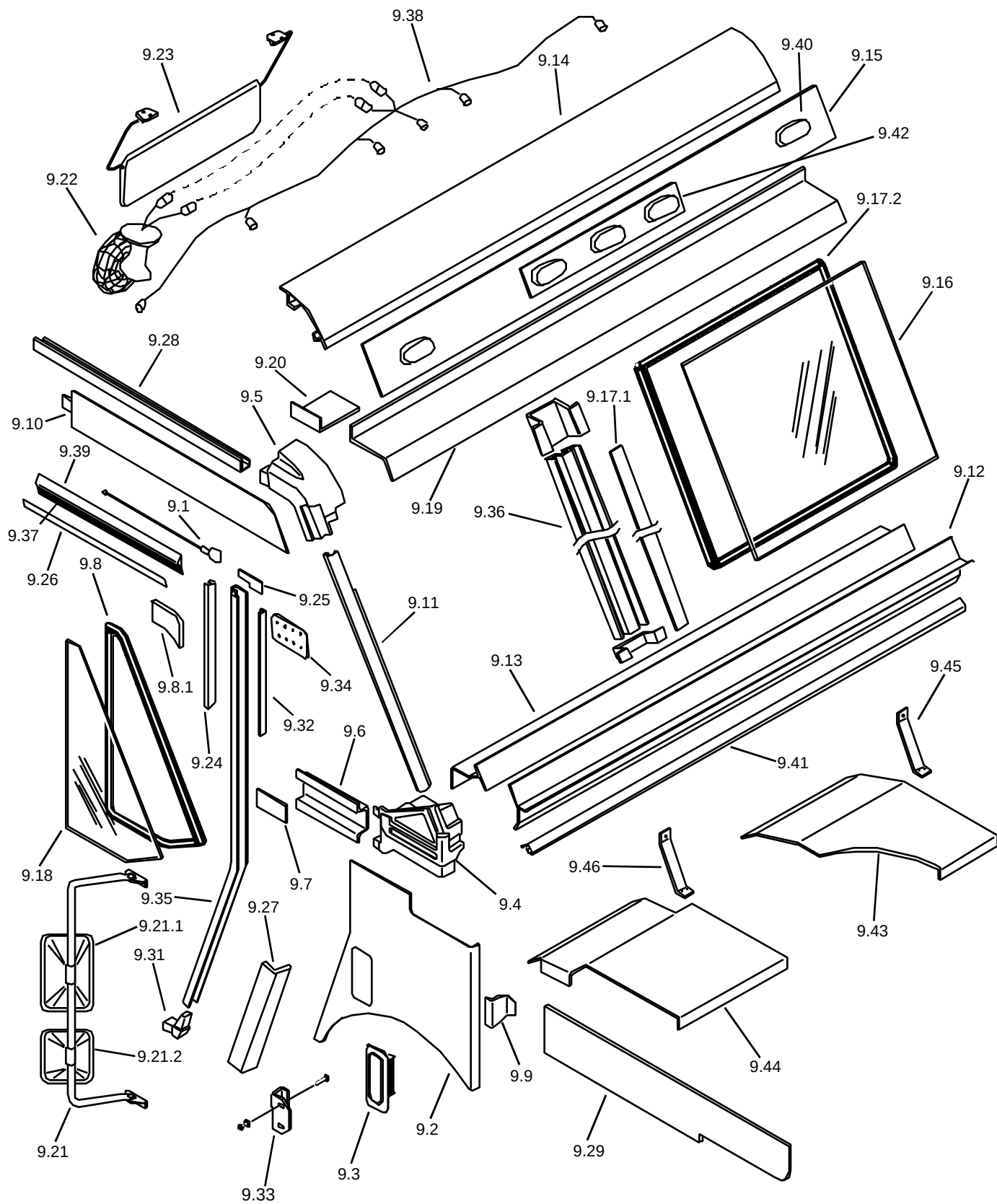
8 - Roof Assembly

8 - Roof Assembly

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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8.0	ROOF ASY
8.1	IA7450 EDGE 06003868
8.2	IA7448 RF END 06003866
8.3	GUSSET ROOF 7.69X8
8.4	ROOF BOW ANTI-SNAG 72.5
8.5	CASTING RF CAP REAR RH
8.6	IA7449 RFCAP 06003867
8.7	IA7474 RF CAP 06003875
8.8	ALUM .024 X 36 X WIDTH STUCCO HEAD LINER
8.9	ALUM .024 X 49 X WIDTH STUCCO HEAD LINER
8.10	COIL 032 X WIDTH
8.11	INSUL F/GLASS 1"X21"X100'3/PLY
8.12	CASTING RF CAP REAR LH
8.13	ALUM .125 X 8 X 117.19
8.14	LIGHT FLOURES 12V 18"
8.15	BACKER 18" FLOUR LITE
8.17	INSERT VINYL BLACK 3/4" NS
8.18	ALUM .125 X 8 X 96.75
8.19	BACKER CARGO LIGHT 10X25 NS
8.20	ROOF VENT 12 VOLT
8.21	CARGO DOME LIGHT
8.22	WIRE, SECURITY
8.23	GARNISH FOR ROOF VENT
8.24	BACKER EVANS VENT 6.55"D
8.25	COVER EVANS VENT 6.56"D



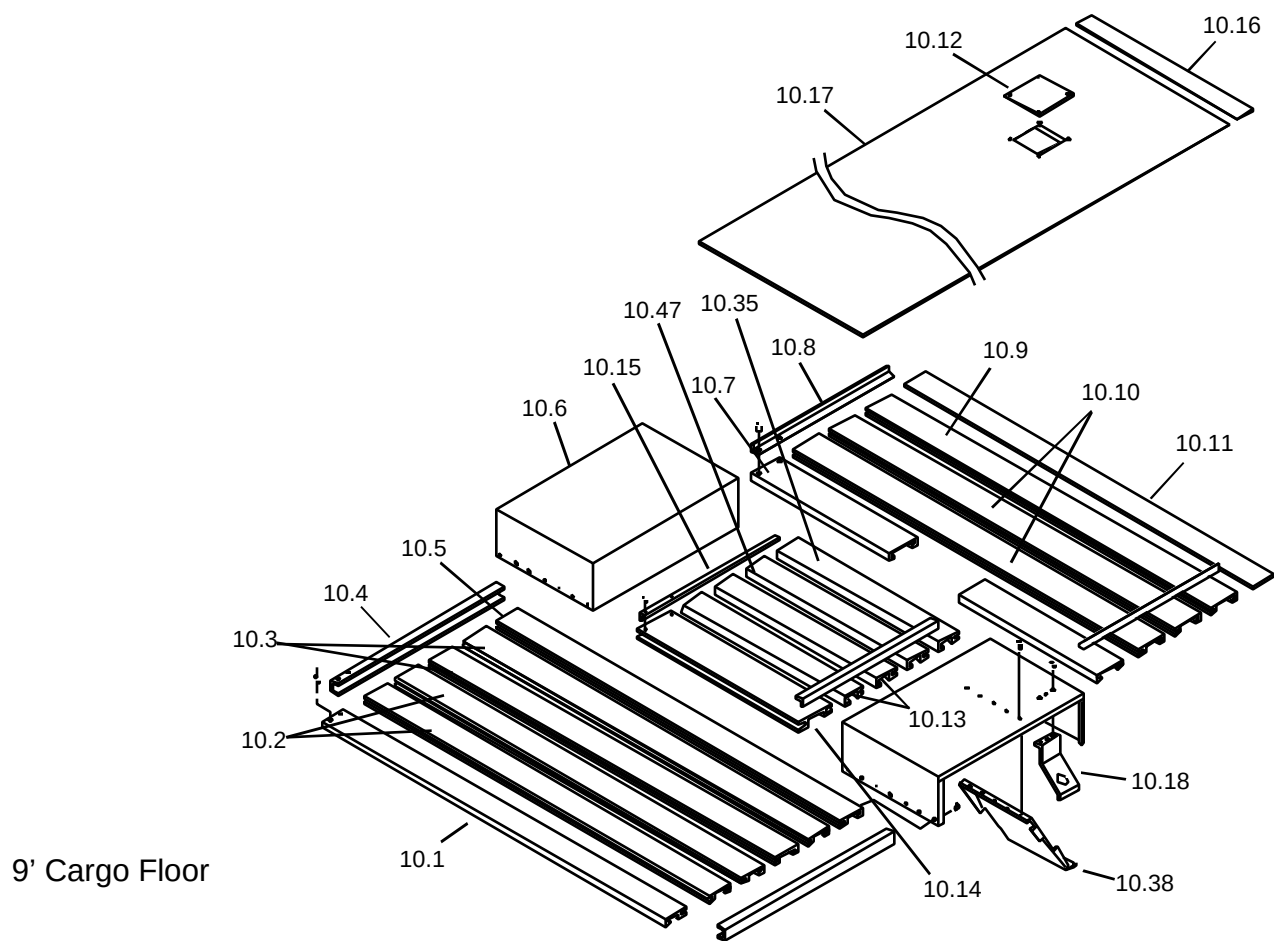
9 - Windshield Structure

9 - Windshield Structure

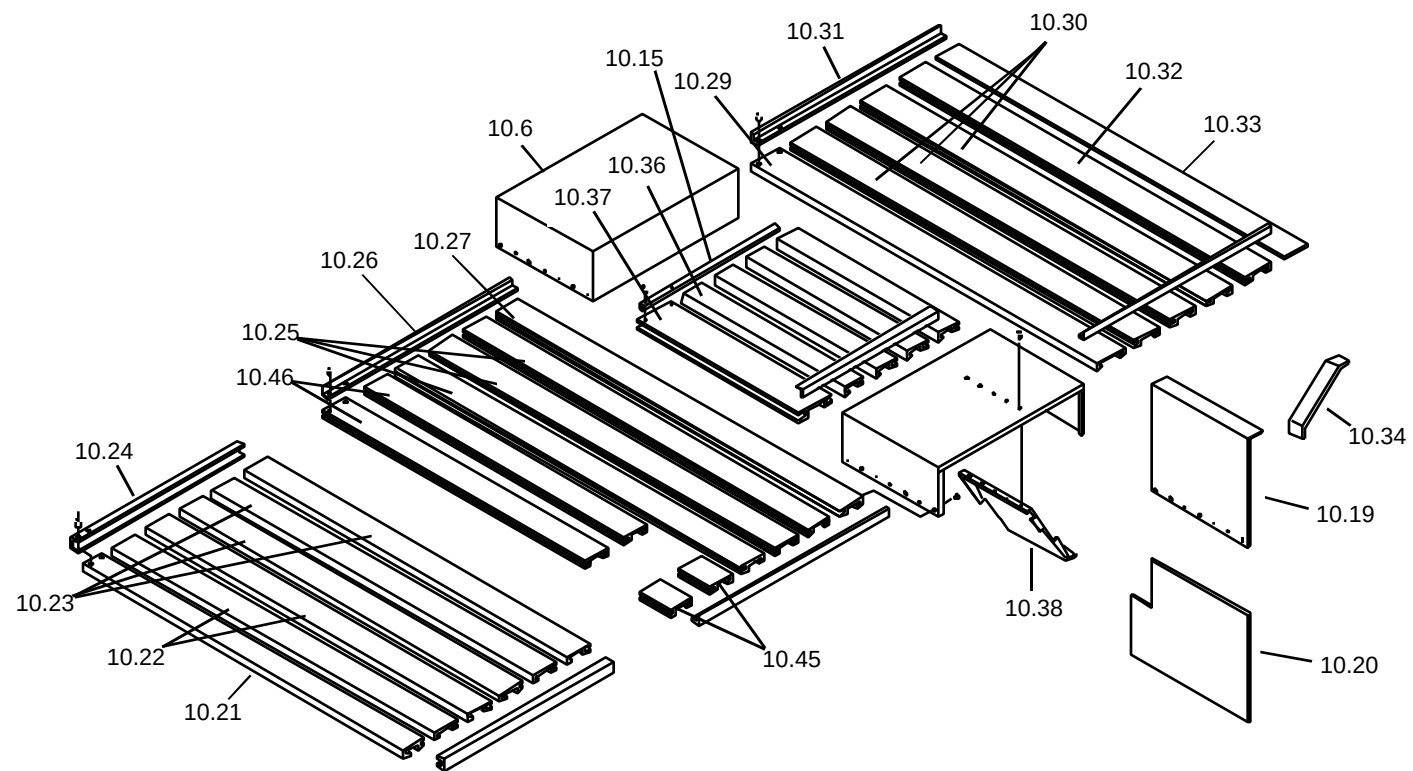
CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van
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9.0	W/S B.O.M. (NOT SERVICEABLE AS ASSEMBLY)	9.29	FENDER, INNER FRONT
9.1	ANTENNA FLEXIBLE 15"	9.31	CASTING, DOOR STEPWELL
9.2	PANEL QTR LH (NS)	9.32	GUARD, WIRE A-PILLAR
9.2	PANEL QTR RH	9.33	CATCH SLDG DR .18X1-1/2X3X4
9.3	VENTILATOR 2-WAY ALUM	9.34	GUSSET, QUARTER POST TO W/S (NS)
9.4	CASTING COWL RH M/L DUTY	9.35	QTR POST LH (NS)
9.4	CASTING COWL LH M/L DUTY (NS)	9.36	QTR POST RH
9.5	CASTING FRT ROOF LH M/L DUTY (NS)	9.37	SEAL, DOOR 39"
9.5	CASTING FRT ROOF RH M/L DUTY	9.38	HARNESS "A" PILLAR STD (NS)
9.6	IA7603 STIFNR 10-3/8 06000635	9.38	HARNESS, FRONT CLEARANCE LIGHTS
9.7	ALUM .125 X 3 X 6	9.39	DR SEAL LH NT 3'4-3/4 06001990 (NS)
9.8	MOLDING QTR GLASS BLK	9.39	DR SEAL RH NT 3'4-3/4 06001990
9.8.1	MOUNT UPR QTR WNDW GSKT	9.40	CLEARANCE LIGHT AMBER
9.9	BRKT HD GAS CYL MNT	9.41	SEAL, RIM HOOD, ALUM, FIBERGLASS
9.10	HEADER METAL LH (NS)	9.42	LIGHT I.D. BAR YELLOW
9.10	HEADER METAL RH	9.43	FENDER, RH UPPER INNER
9.11	POST NTCH WS LH 06003863 (NS)	9.44	FENDER, LH UPPER INNER
9.11	POST NTCH WS RH 06003863	9.45	BRACE, INNER FENDER LH
9.12	IA7446 CAP 6'4-5/8 & 7'-5/8 06003864	9.46	BRACE, INNER FENDER RH
9.13	IA7447 COWLING 06003865		
9.14	IA7451 RFCAP 6'-5/16 & 6'8-5/16 06003869		
9.15	HEADER WINDSHIELD		
9.16	GLASS WDSHLD W/SHADE		
9.17.1	RUBBER W/SHIELD 3' STRIP IN CENTER BTWN GLASS		
9.17.2	SEALANT LIQUID RUBBER (NS)		
9.17.2	SEALANT TRIMSHIELD (NS)		
9.17.2	MOUNT W/SHIELD RUBBER		
9.17.2	MOLDING-T WINDSHIELD 1.5"		
9.18	GLASS LH QTR WDW BONDED (NS)		
9.18	GLASS RH QTR WDW BONDED		
9.19	W/SHIELD STFNR		
9.20	BRKT SHIELD TO HEADER		
9.21	MIRROR KIT LH S/STEEL (NS)		
9.21	MIRROR KIT RH S/STEEL		
9.21.1	TOP FLAT MIRROR GLASS HEAD		
9.21.2	BOTTOM CONVEX GLASS MIRROR HEAD		
9.21.3	CLAMP & BOLT KIT (N/S)		
9.22	FAN W/SHLD FAN-TASTIC		
9.23	SUNVISOR 8X28/9"ARM BLK VNL		
9.24	SEAL QUARTER POST		
9.25	GUSSET 1/4 PST TO TRACK		
9.26	FILLER UPR DR SEAL		
9.27	LEG QTR PANEL LH (NS)		
9.27	LEG QTR PANEL RH		
9.28	AE TRACK 6'4-3/4 06000645		



9' Cargo Floor



14' Cargo Floor

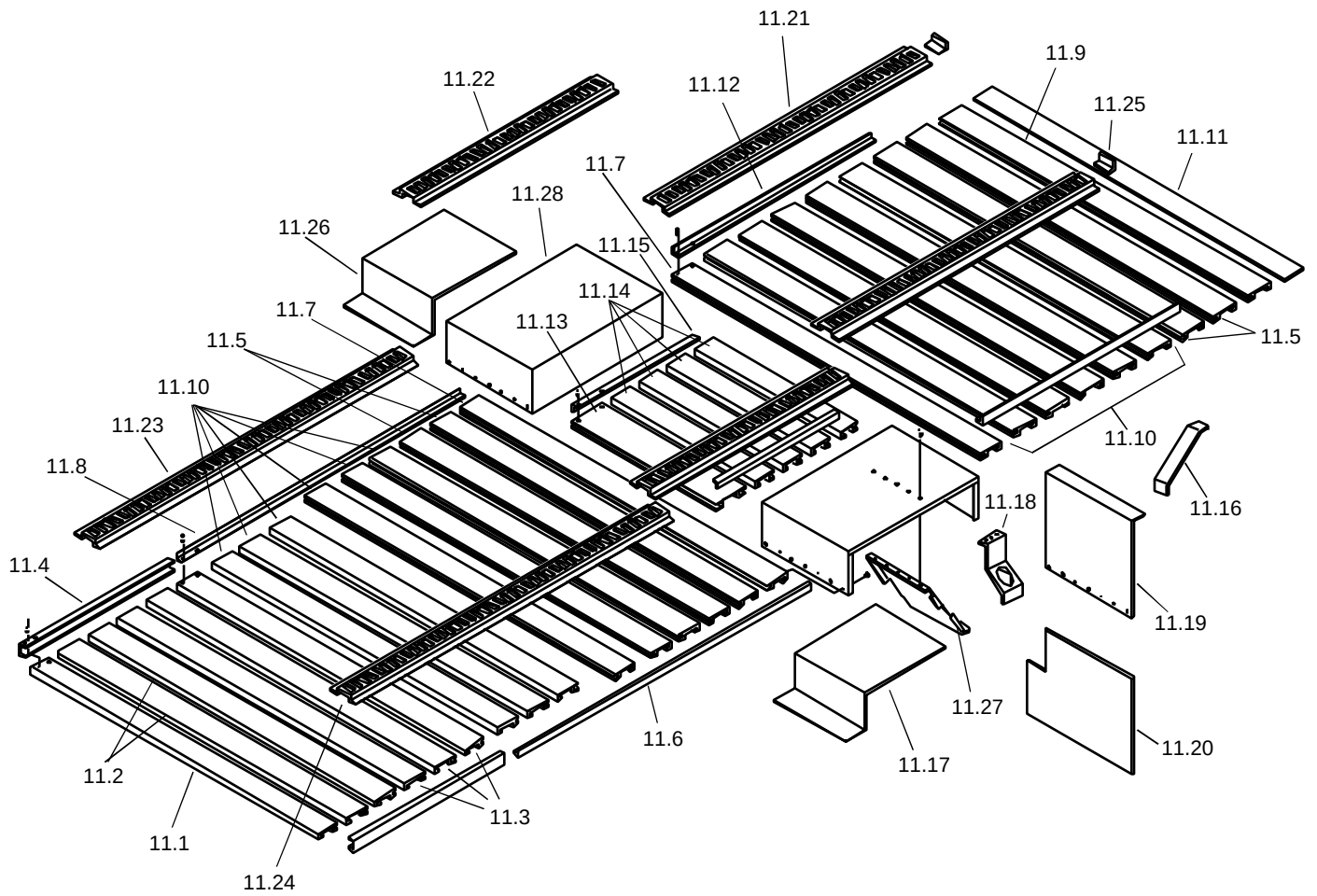
10 - 9' & 14' Cargo Floor

10 - 9' & 14' Cargo Floor

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van
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10.0	CARGO FLR PARTS 78.5 BB
10.0	FLR 14'SLD/SLD 158.5WB W/FA/45
10.1	IA-7855X72.75
10.2	IA-7850X72.75
10.3	IA-7852X72.75
10.4	IA-7917X310.50
10.5	IA-7853X72.75
10.6	WHEEL ASSY
10.7	PLANK, DOUBLE FEMALE FLR CUTOUT
10.8	IA-2072X28.04
10.9	IA-7855X78.50
10.10	IA-7850 X 78.50
10.11	FLOOR FILLER PLATE 4.5W
10.12	COVER ASSY TPLT ACCESS
10.13	IA-7852X50.50
10.14	IA-7854X50.50
10.15	IA-3299X40.00
10.16	OVERLAY .100 X 48 X 9
10.17	O/LAY TP.100X48X96 F/ACS
10.18	BRKT MNTG FUEL FILL GAS
10.19	BACKER MUD FLAP LH
10.19	BACKER MUD FLAP RH
10.20	MUDFLAP 12X18 PLAIN POLY STD
10.21	IA-7855X80.75
10.22	IA-7850X80.75
10.23	IA-7852X80.75
10.24	IA-7917X39.50
10.25	IA-7852X86.50
10.26	IA-2072X48.00
10.27	IA-7853X86.50
10.29	IA-7853X86.50
10.30	IA-7852X86.50
10.31	IA-2072X40.04
10.32	IA-7855X86.50
10.33	FLOOR FILLER PLATE - 4.5W
10.34	BRACE MUDFLAP 3X15.88
10.35	8" FL PLANK NTC
10.36	IA-7854X41.00
10.37	IA-7852X41.00
10.38	SPLASH GUARD
10.39	BOLT H5/16-18X11/4 (NS)
10.40	WASHER 5/16 FLAT(90#) (NS)
10.41	NUT LOCK 5/16-18 2WAY ZINC (NS)
10.42	STOP HAND CART '94FED-X (NS)
10.43	STRAP RUBBER TARP 15" (NS)
10.44	HOOK "S" (NS)
10.45	IA-7852 X 8.81
10.46	IA-7852X65.56
10.47	FLR PLANK NTC



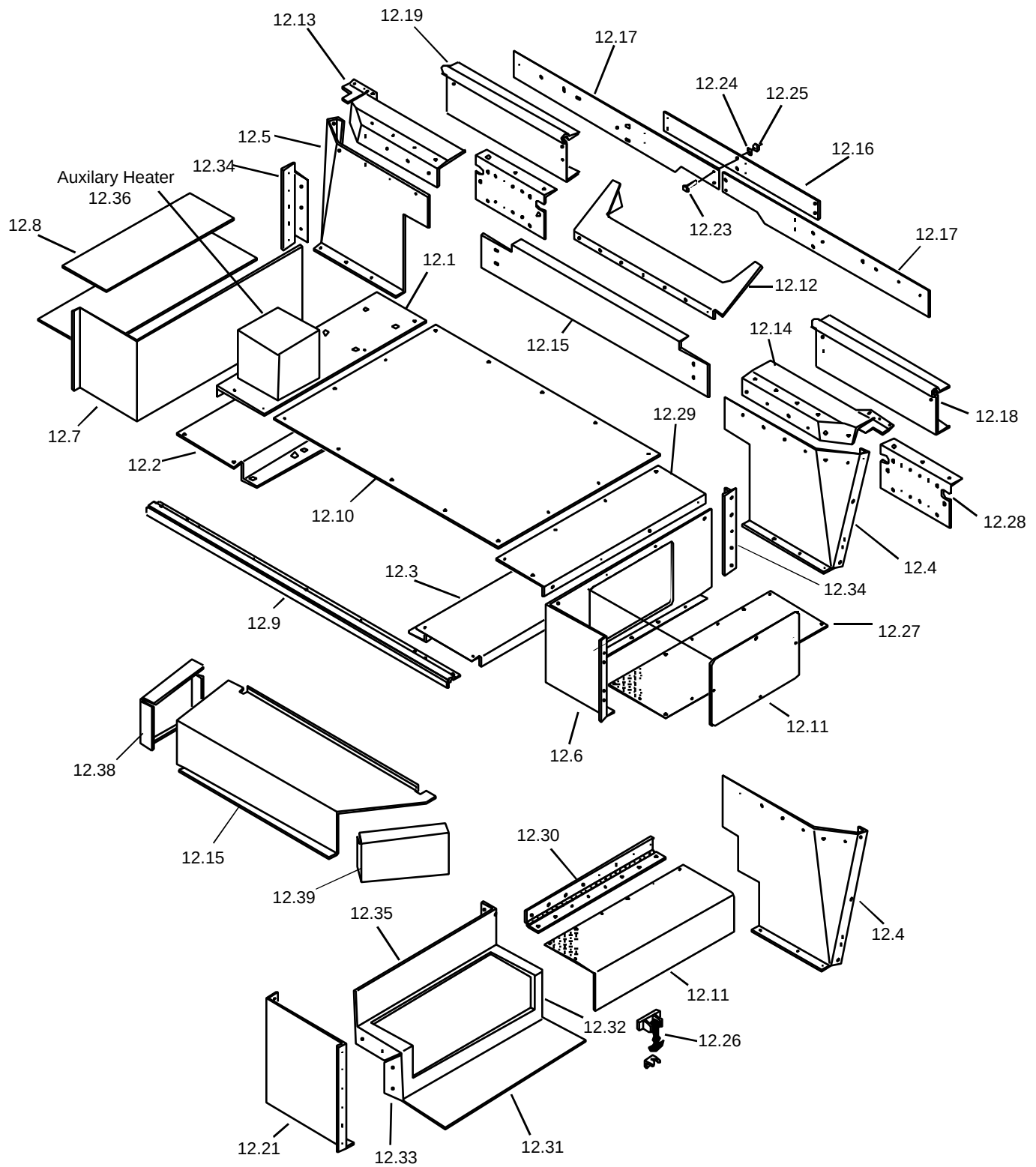
18' Cargo Floor

11 - 18' Cargo Floor

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van
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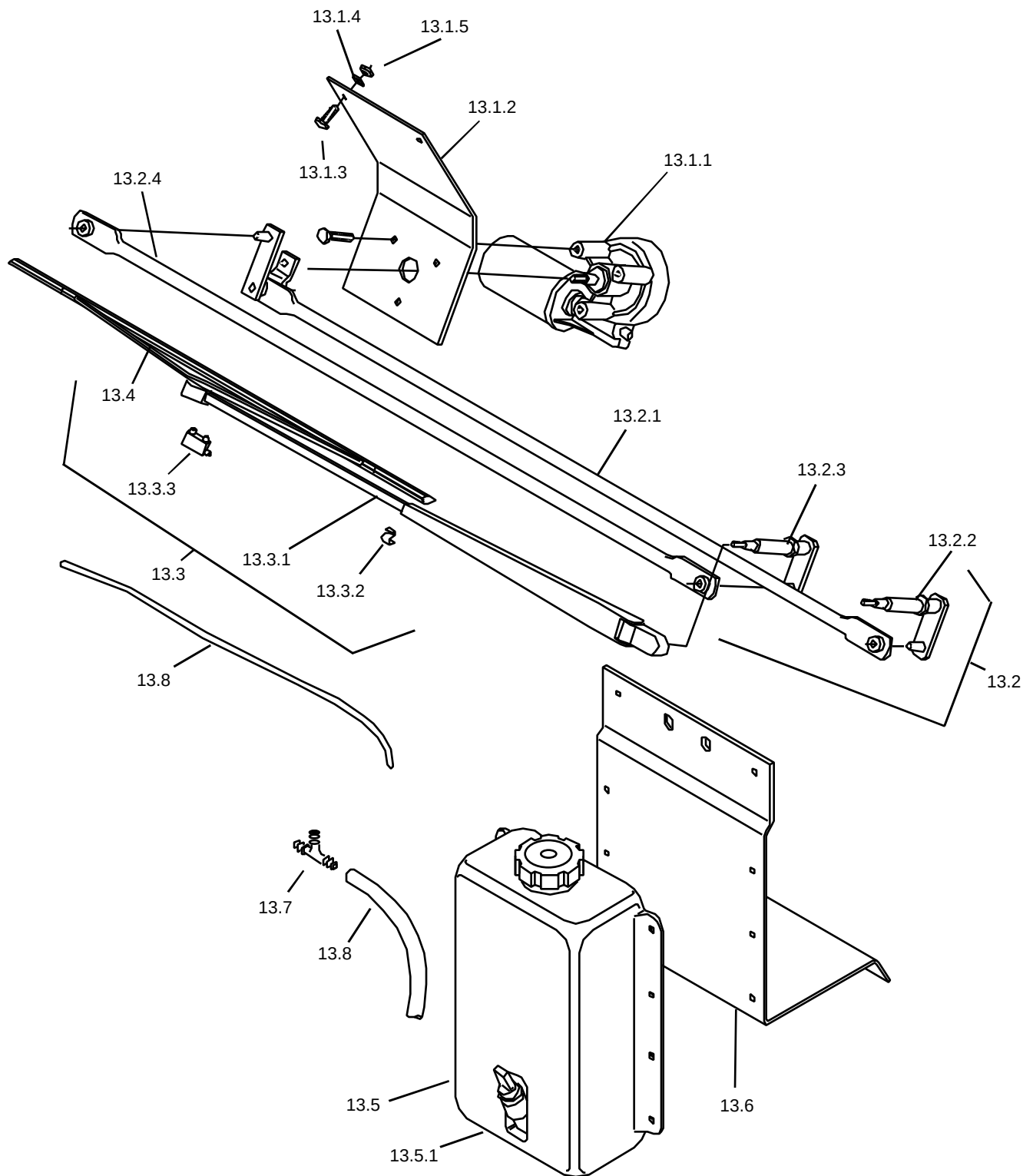
11.0	FLR 18' SLDR/SDN 178WB
11.1	IA7855 SF FLR 7'6-5/8 06003889
11.2	IA7850 6"FLR 7'6-5/8 06003884
11.3	IA7852 8"FLR 7'6-5/8 06003886
11.4	IA7917 CHNL 3'3-1/2 06000185
11.5	IA7850 6"FLR 7'9-1/2 06003884
11.6	IA2072 ANGLE 8' 10"
11.7	IA7853 WW FLR 7'9-1/2 06003887
11.8	IA2072 ANGLE 5'8-1/4 06002049
11.9	IA7855 SF FLR 7'9-1/2 06003889
11.10	IA7852 8"FLR 7'9-1/2 06003886
11.11	FLOOR FILLER 4.5"x 93"
11.12	IA2072 ANGLE 5' 8-1/4"
11.13	IA7854 DM FLR 3'5 06003888
11.14	IA7852 8"FLR 3'5 06003886
11.15	IA637 ANGLE 3'4 06002050
11.16	BRACE MUDFLAP 3x15.88
11.17	EXTEN W/WELL 93.5W (13D)
11.18	BRKT MNTG FUEL FILL
11.19	BACKER MUD FLAP RH (NS)
11.19	BACKER MUD FLAP LH
11.20	MUDFLAP 12x18 PLAIN POLY STD
11.21	IA4860 STUD 5'8-1/4 06013065
11.22	IA4860 STUD4' 06013065
11.23	IA4860 STUD 7'3/4 06013065
11.24	IA4860 STUD 7'11-3/4 06013065
11.25	IA1999 ANGLE2-1/2 06002025
11.26	FLR PLNK NTC 3'5"
11.27	SHIELD, GAS FILL
11.28	WHEEL WELL WELDMENT



12 - Cab Floor

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

12.1	FLOOR, LH CAB
12.2	SEATMOUNT LH
12.3	SEATMOUNT RH
12.4	SW FRONT RH
12.5	SW FRONT LH
12.6	SW BACK & END RH
12.7	SW BACK & END LH
12.8	STEPWELL BOTTOM LH
12.9	FRT FLR SPRT 06003895
12.10	TRAN CVR WLD AUTO SM
12.11	COV BTRY 16.82X11.07
12.12	FILLER LWR ENG COVER
12.13	STEPWELL CAP LH
12.14	STEPWELL CAP RH
12.15	COVER CROSSMEMBER
12.16	CROSSMEMBER CENTER
12.17	CROSSMEMBER SIDE
12.18	X-MEMBER RH
12.19	X-MEMBER LH
12.20	STEP, SHORT LH (NS)
12.21	SW END RH
12.22	SCREW 1/4-20X1 TORX F PNHD ZNC (NS)
12.23	BOLT, HX HD 3/8-16X1"
12.24	WASHER, FLAT 3/8 ZINC
12.25	NUT, LOCK 3/8-16"
12.26	BATTERY COVER HOLD DOWN STRAPS
12.27	STEPWELL BOTTOM TRDPL
12.28	ANGLE SUPPORT
12.29	FLOOR, RH CAB
12.30	HINGE, AL .093X1.5X1.5X24.75 SS
12.31	ANGLE, STEPWELL 4" LOWER
12.32	ANGLE, FRM STEPWELL FRONT RH
12.33	ANGLE, FRM STEPWELL REAR RH
12.34	FLANGE, STEPWELL MOUNTING
12.35	SW BACK RH
12.36	AUXILARY CAB HEATER
12.37	SUPPORT (NS)
12.38	CAP, UPPER TRANS COVER LH ALLISON
12.39	CAP, UPPER TRANS COVER RH ALLISON



Wiper Arm Removal: Before lifting nose assembly, lift the wiper blade 2" off the glass surface. With the blade off the glass surface, lift the wiper arm pivot nut cover. If the arm is not lifted off the glass surface and an attempt to lift the cover is made you may run the risk of breaking the cover at its hinge attachment.

After the cover is lifted exposing the arm to pivot attachment nut the blade may be lowered back into its resting position.

You may lift the nose assembly and remove the nut securing the arm to the pivot with a 13 mm socket. Do not lose the wave washer under the nut.

Lower the nose assembly, lift the arm into the lock out position and remove the arm and blade assembly.

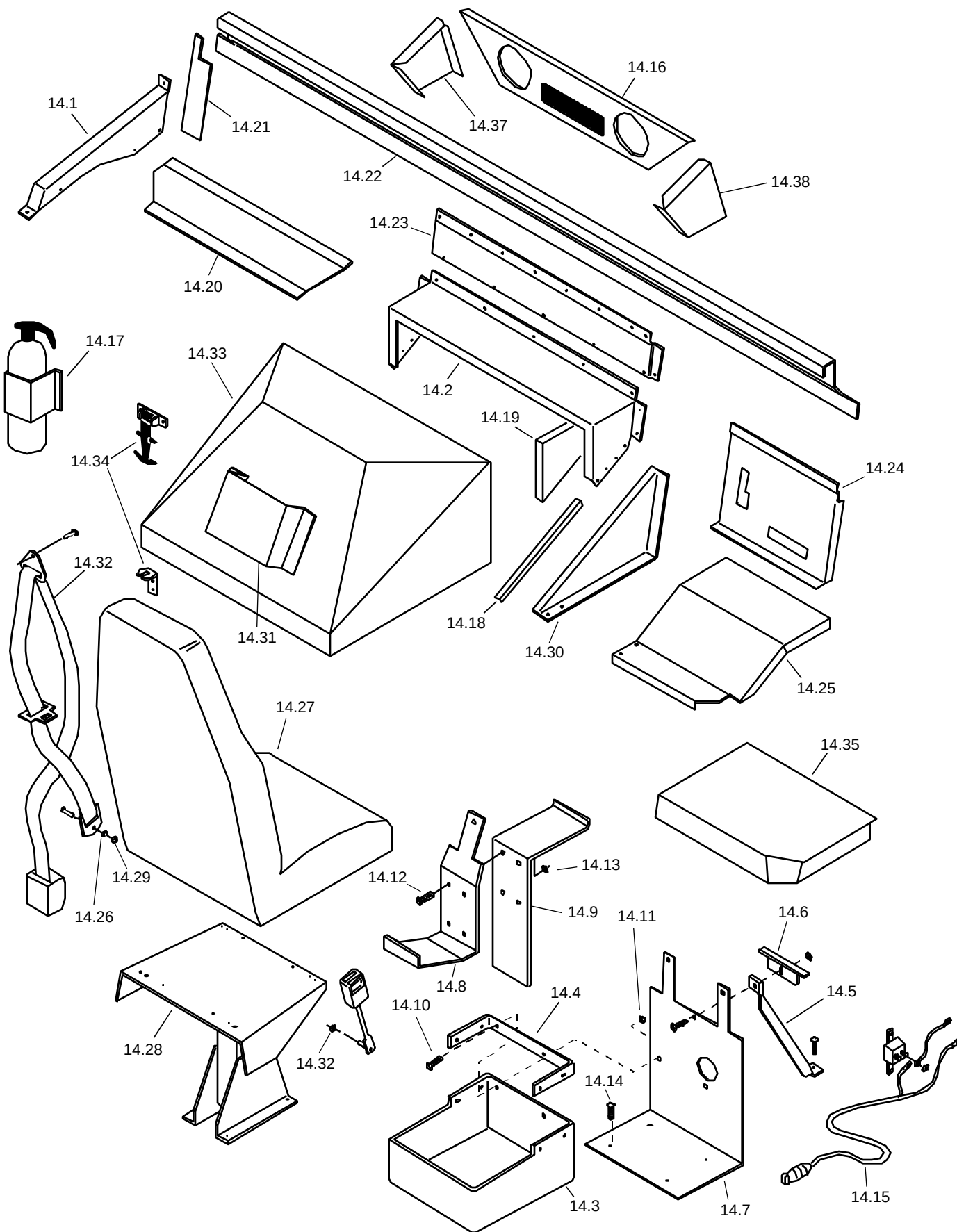
Please note: When removing a wiper arm for service, clean the serrations on the wiper pivot if necessary, and observe the

13 - Wiper/Washer Assembly

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

13.0	WIPER ASY SINGLE
13.1.0	MOTOR ASY WIPER (S)
13.1.1	MOTOR ASSY ONLY
13.1.2	BRACKET
13.1.3	SCREW
13.1.4	WASHER
13.1.5	NUT
13.2.0	WIPER LINKAGE ASSY
13.2.1	SWING CRANK
13.2.2	PIVOT RH
13.2.3	PIVOT LH
13.2.4	LINK
13.3.0	WIPER ARM RH (S)
13.3.1.	WIPER ARM RH OR LH ONLY
13.3.2	HOSE CLIP
13.3.3	NOZZLE
13.3.0	WIPER ARM LH (S)
13.3.1	WIPER ARM LH ONLY
13.3.2	HOSE CLIP
13.3.3	NOZZLE
13.4	WIPER BLADE 600MM
13.5	BOTTLE WASHER ASY 4QT
13.5.1	PUMP, WASHER 12 VOLT
13.6	BRACKET WASHER BOTTLE 4 QT
13.7	WIPER WASHER TEE PLASTIC 5/32"
13.8	HOSE 5/32" W/S WASHER
13.9	SPACER SGL WIPER (NS)
13.10	HARNESS WIPER/HDLP (NS)
13.11	HARDWARE KIT, WIPER (NS)
13.12	GROMMET (NS)
13.13	SCREW, 1/4-20 (NS)
13.14	STRAP, WIRE TIE (NS)
13.15	WASHER, NEOBOND (NS)

softer arm base and “creep” takes place as the softer material relaxes in the serrations of the pivot. This process requires approximately 30 minutes, during which time the system should not be operated. At the end of this 30 minute period, or any time after that, please retorque the assembly top 14-18 Nms. When the second torquing is done, the assembly process is complete.



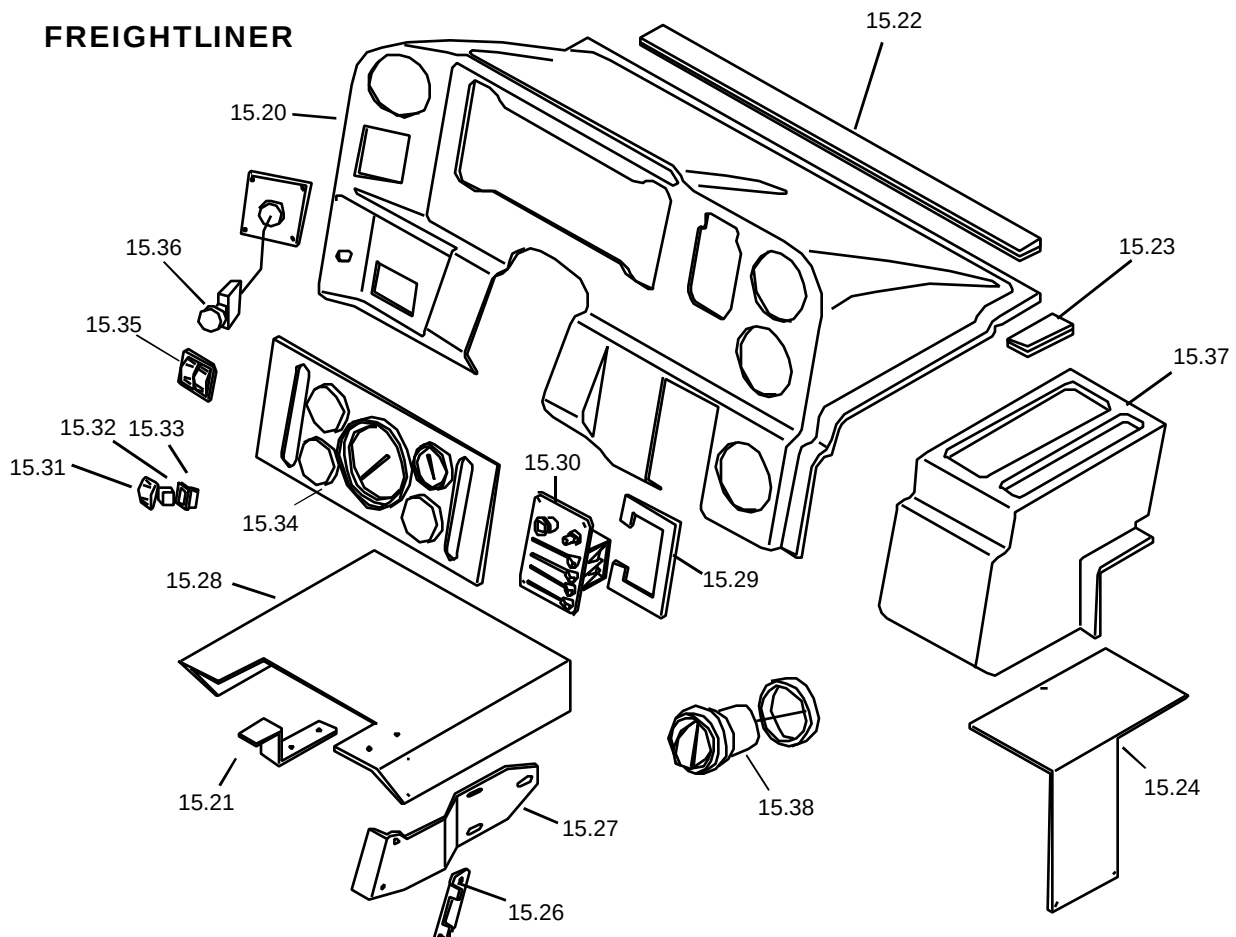
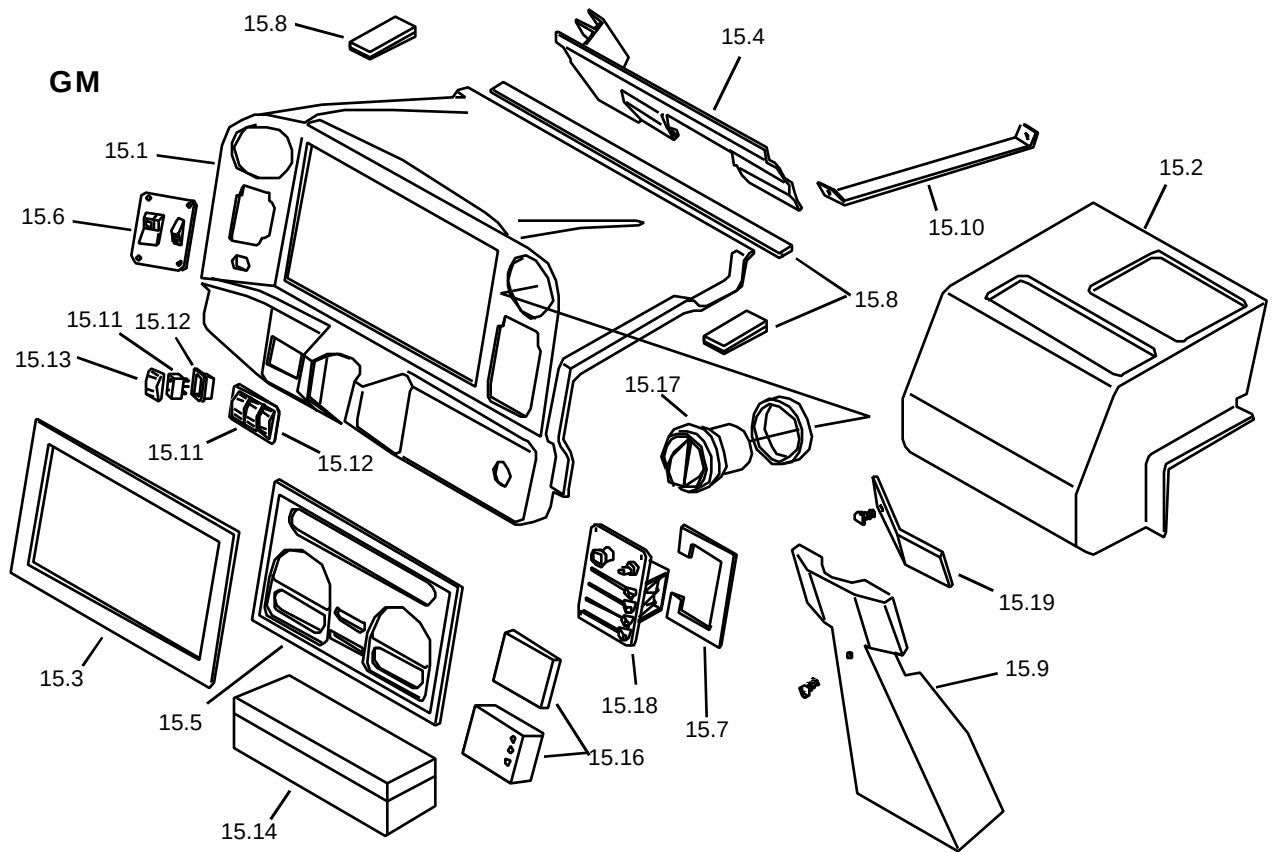
14 - Firewall & Accessories

14 - Firewall & Accessories

CS - Curb Side/Right Hand - RH
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NS - Not Shown, NA - Not Available

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14.0	COWL ASSY
14.1	FLR FILLER LH
14.2	COVER, ENGINE TOP FIXED
14.3	TRAY WELDMT PRINTER
14.4	BRACKET PAPER TRAY
14.5	BRACE PRINTER MOUNT
14.6	HOLD DOWN PRINTER
14.7	MOUNT PRINTER
14.8	BRKT COMPUTER HANDHELD NORAND
14.9	BRKT MTNG COMPUTER
14.10	BOLT HX TP 1/4-20 X 3/4
14.11	NUT LOCK 1/4-20 2WAY ZINC
14.12	SCREW 10-24X3/4 TRS
14.13	NUT LOCK 10-24 2WAY ZINC
14.14	BOLT 1/4-20x11/16 PH TORX BOLT
14.15	HARNESS, COMPUTER POWER CABLE
14.15	HARNESS, COMPUTER (NS)
14.16	MOUNT, RADIO
14.17	FIRE EXT W/MTL BRKT
14.18	WEATHERSTRIP 3/8 X 3/4 25"
14.19	SOUND DEADNER DIESEL
14.20	RISER FLR LH
14.21	COWL LH SECTION
14.22	CHANNEL UPPER COWL
14.23	FIREWALL CTR
14.24	COWL METAL, RH
14.25	RISER FLR RH
14.26	WASHER 1/2 FLAT
14.27	SEAT HB BLK CLOTH
14.28	PEDESTAL STATIONARY
14.29	NUT LOCK 1/2-13 2WAY ZINC
14.30	COV ENGINE RH FIXED
14.31	HOLDER DOCUMENT
14.32	SEATBELT 3PT
14.33	COV ENGINE ASSY
14.34	LATCH ENGINE COV
14.35	SHELF ASY PRINTER
14.36	DECAL, DOOR MUST BE CLOSED (NS)
14.37	MOUNT, RADIO LH SIDE
14.38	MOUNT, RADIO RH SIDE



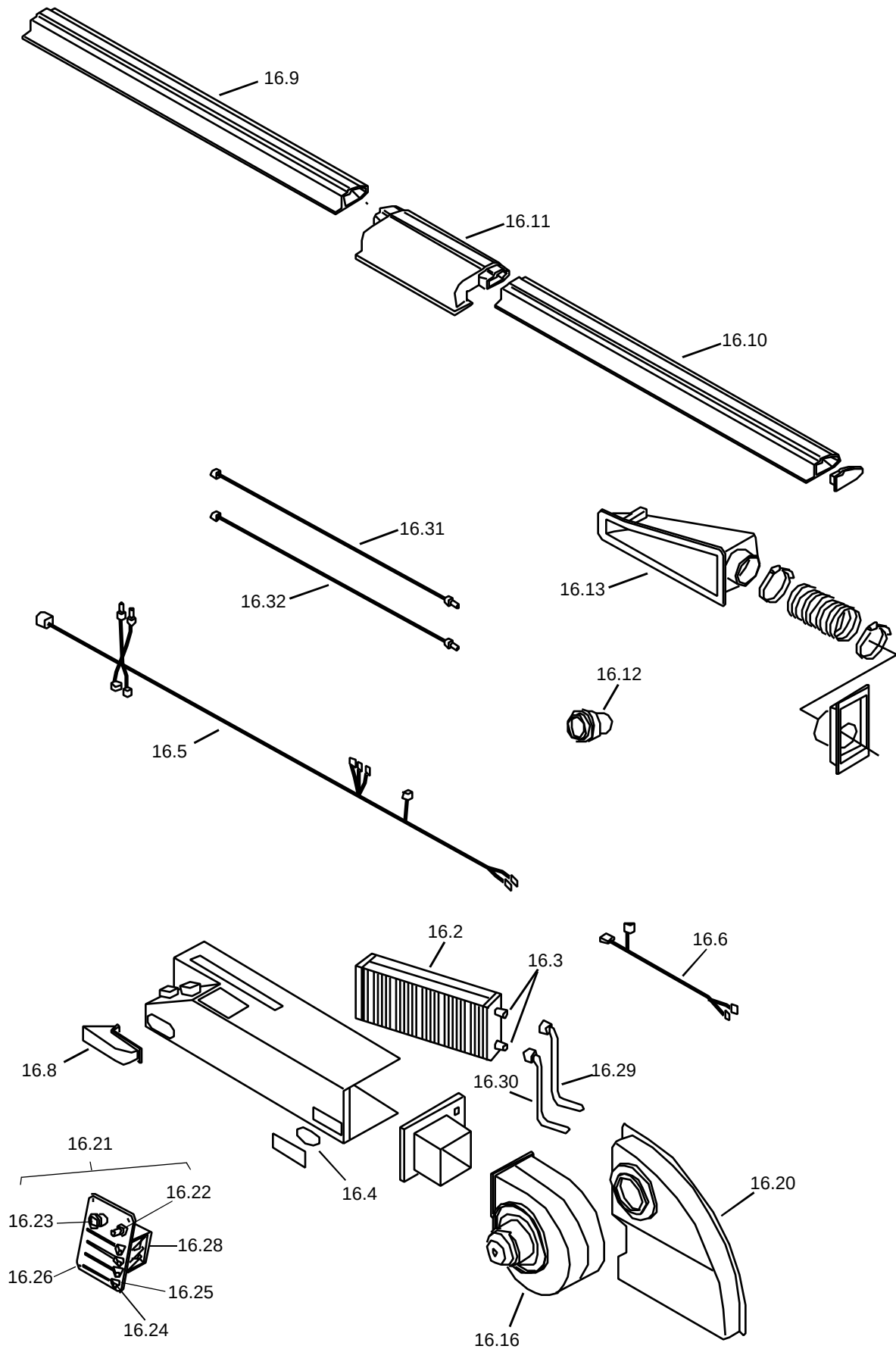
15 - Dash Assemblies

15 - Dash Assemblies

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van
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15.1	DASH ABS FRMD
15.2	COVER HEATER CABLE
15.3	PANEL INSTRUMENT BEZEL
15.4	BRACKET STEERING/DASH
15.5	INSTRUMENT PANEL (GM SUPPLIED)
15.6	ACTUATOR GREEN LIGHT (GM SUPPLIED)
15.7	MNT HTR CONTRL .09AL
15.8	TAPE BLK 1/16 X 1" X 54'
15.9	STEERING COLUMN COVER
15.10	BRKT STRG COL TO COWL
15.11	SW BODY ON/OFF/ON FAN
15.11	SW BODY ON/OFF DOME, CARGO
15.12	BEZEL SWITCH SINGLE FAN, DOME, CARGO
15.13	ACTUATOR FANS
15.13	ACTUATOR CARGO LAMP (NS)
15.13	ACTUATOR DOME LAMP (NS)
15.14	REFLECTOR KIT (INCLUDES 15.14.1,.2,.3)
15.14.1	REFLECTOR KIT TRIANGLE (NS)
15.14.2	BRACKET (NS)
15.14.3	MONOBOLT (NS)
15.15	HARN MAIN SGL (NS)
15.16	HEWITT, ENGINE KIT
15.16	HEWITT, SHUTDOWN CAB KIT
15.17	VENT, ROUND
15.18	HEATER CONTROL (SEE HEATER SECTION)
15.19	BRKT. STEERING COLUMN COVER
15.20	DASH
15.21	UPPER DASH SUPPORT
15.22	VELCRO HOOK
15.23	VELCRO LOOP
15.24	BACKER PLATE OVERLAY
15.25	SUPPORT, FLOOR HEAT PLENUM (NS)
15.26	DASH SUPPORT, RIGHT SIDE
15.27	SHIFTER MOUNT, DASH SUPPORT
15.28	SUPPORT DASH PAN
15.29	JIFFY TRIM (NS)
15.30	HEATER CONTROL (SEE HEATER SECTION)
15.31	ACTUATOR
15.32	SWITCH
15.33	BEZEL
15.34	INSTRUMENT PANEL (FREIGHTLINER SUPPLIED)
15.35	SW BODY ON/OFF DOME, CARGO BEZEL SWITCH, LIGHTS, FAN
15.36	SWITCH, WIPER
15.37	COVER, HEATER CABLE
15.38	VENT, ROUND



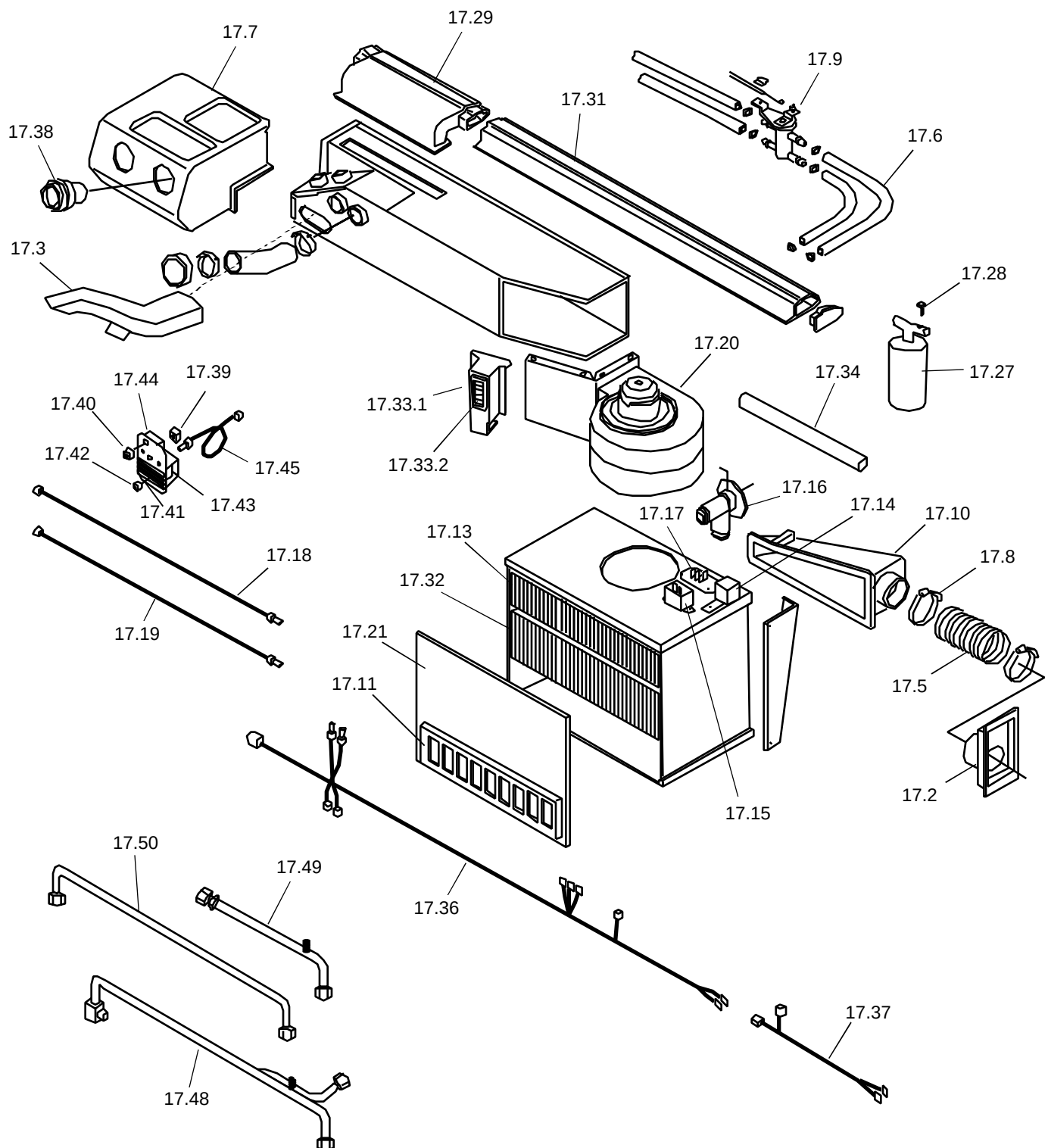
16- Heater

16 - Heater

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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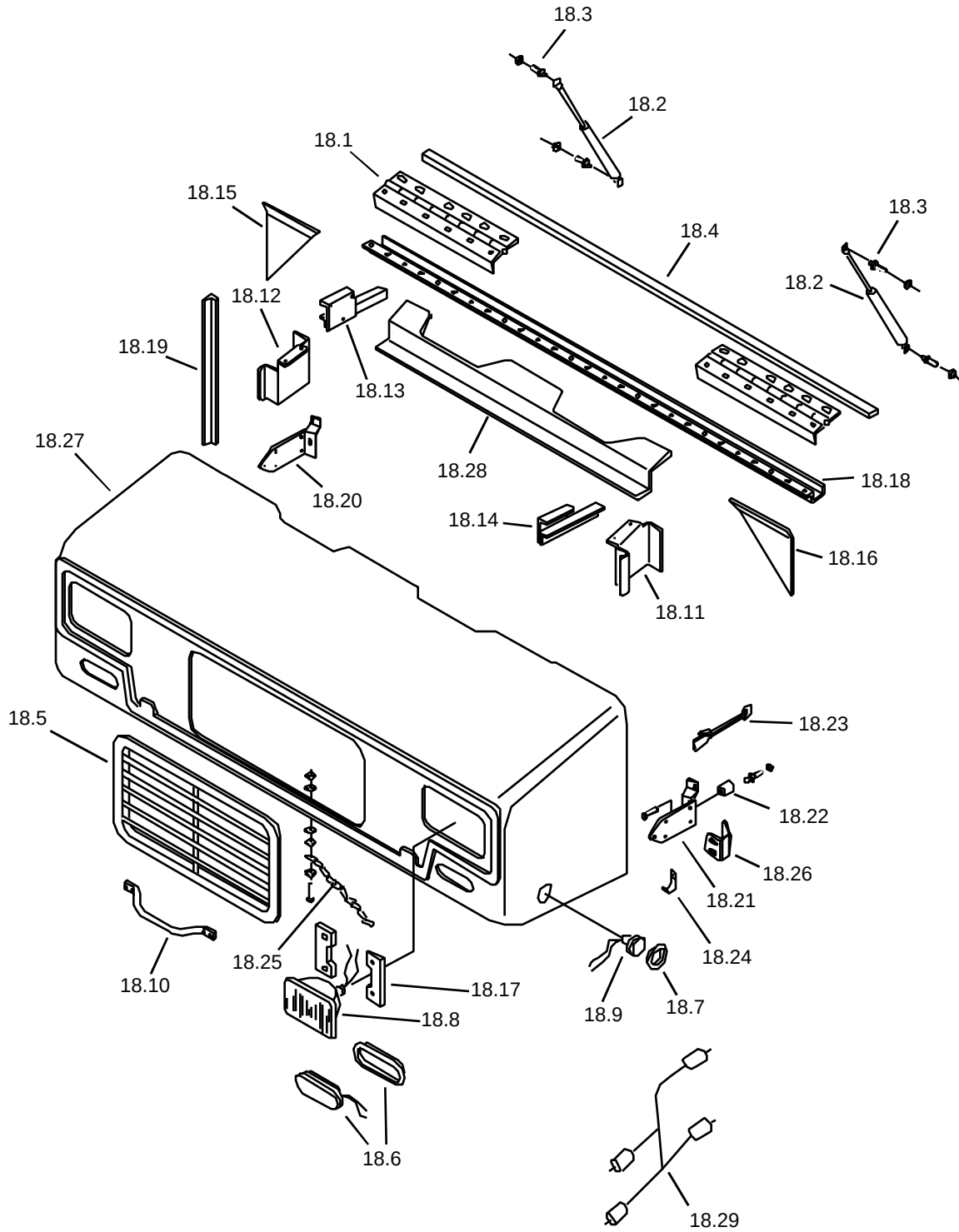
17 - Heater & A/C

17 - Heater & A/C

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1995-1996 Delivery Van
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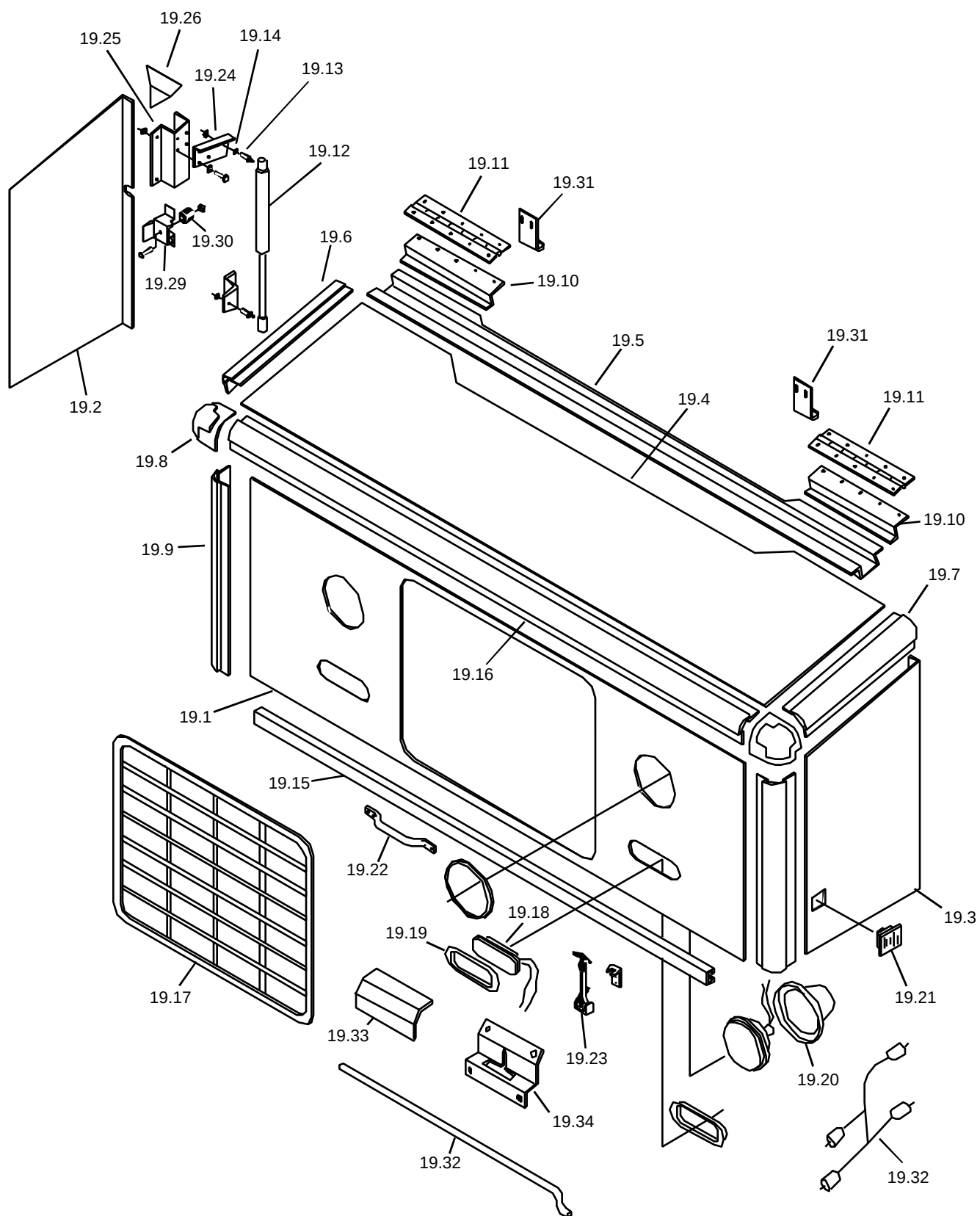
17.0	HEATER/AC SYSTEM	17.46	COVER A/C MOTOR (NS)
17.1	COWL METAL RH W/AC (NS) SEE SEC 14	17.47	HOSE SUBASSEMBLY CONDENSOR (NS)
17.2	PLENUM INLET AIR	17.48	HOSE SUB ASSY 96 GM 4.3 COMPRESSOR
17.3	DUCT LH FLOOR DUMP GM	17.49	HOSE SUB ASSY 96 GM 4.3 DRYER
17.4	DUCT RH FLOOR DUMP (NS)	17.50	HOSE SUB ASSY 96 GM 4.3 EVAP.
17.5	HOSE 4"ID X 6' AIR DUCT BLACK	17.51	HARNESS AC PRESSURE SWITCH (NS)
17.6	HOSE SILICONE HEATER 5/8ID	17.52	BLOWER MOTOR COVER, STEEL -A/C (NS)
17.7	COVER HEATER CABLE	17.53	BLOWER MOTOR COVER, AL - HEATER (NS)
17.8	CLAMP HOSE 4.5"	17.54	HTR/AC SYSTEM COMPLETE LESS FOOT DUMPS - FREIGHTLINER
17.9	WATER VALVE	17.55	HTR/AC SYSTEM COMPLETE LESS FOOT DUMPS - GM
17.10	FRESH AIR INLET	17.56	CONTROL HCAV A/C
17.11	RETURN AIR GRILLE		
17.12	CLUTCH TYPE CLUMP (NS)		
17.13	HEATER COIL AC		
17.14	HEATER RELAY		
17.15	THERMOSTAT		
17.16	EXPANSION VALVE		
17.17	RESISTOR		
17.18	38.9" BOWDEN CABLE		
17.19	30" BOWDEN CABLE AC PLENUM ASSEMBLY (INCLUDES 20, 22-24)		
17.20	HEATER BLOWER MOTOR W/CLIP		
17.21	FACEPLATE		
17.22	BLOWER HOUSING (NS)		
17.23	HEATER BLOWER WHEEL (NS)		
17.24	VENT TUBE (NS)		
17.25	60.5 BOWDEN CABLE (NS)		
17.26	63" BOWDEN CABLE (NS)		
17.27	RECEIVER/DRYER		
17.28	HI/LO PRESS SWITCH		
17.29	LEFT EXTRUDED DEFROST DUCT		
17.30	RIGHT EXTRUDED DEFROST DUCT (NS)		
17.31	DEFROST TRANSITION DUCT		
17.32	EVAPORATOR COIL		
17.33.1	LOUVER HOUSING, RH		
17.33.2	LOUVER, RIGHT		
17.34	DRAIN HOSE		
17.35	RESISTOR		
17.36	WIRE HARNESS		
17.37	WIRE HARNESS, HEATER		
17.38	ROUND LOUVER		
17.39	BLOWER SWITCH		
17.40	BLOWER SWITCH KNOB		
17.41	CONTROL LEVERS		
17.42	CONTROL LEVER KNOBS		
17.43	CONTROL HOUSING		
17.44	CONTROL PLATE DECAL, BLACK		
17.45	HEATER/AC PUSH TOGGLE		



18 - Fiberglass Hood

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

18.0	HD ASY FBRGLS
18.1	HINGE HOOD FBGLS 26.19"
18.2	SPRING GAS 135# W/O LCK
18.2	SPRING GAS WLOCK 135#
18.3	STUD BALL 10MM x 5/16-18 x .75
18.4	IAH454 TUBE 7'3 06000113
18.5	GRILL ASY
18.6	LIGHT OVAL YELLOW
18.7	GROMMET 2-1/2 RD SDMRKR
18.8	HEADLIGHT ASY HALOGEN
18.9	LAMP REFLECTIVE YELLOW
18.10	HANDLE ALUM GRAB
18.11	MNT UPR GAS SPRING F/G LH
18.12	MNT UPR GAS SPRING F/G RH
18.13	HOOD ALIGN BRKT RH FBRGLS
18.14	HOOD ALIGN BRKT LH FBRGLS
18.15	GUSSET HOOD F/G CRNR RH
18.16	GUSSET HOOD F/G CRNR LH
18.17	PLATE, HEADLIGHT MTG F/G HOOD
18.18	STIFFENER, FIBERGLASS HOOD
18.19	IA3299 X 21.0"
18.20	BRCKT RBR SCKT F/G HD RH
18.21	BRCKT RBR SCKT F/G HD LH
18.22	PLUNGER & SOCKET
18.23	HOLD DOWN, HOOD
18.24	J-CLAMP 1/2"
18.25	HOOD SECURITY SYSTEM
18.25.1	UBOLT 1/4-20x1-11/16SS
18.25.2	CHAIN 3/16STR x6"
18.25.3	NUT KEP 1/4-20 ZINC
18.25.4	BOLTHX 5/16-18X2 G5Z
18.25.5	NUT LOCK 5/16-18 2WAY ZINC
18.25.6	WASHER 5/16 FLAT(90#)
18.26	GUIDE FIBERGLASS HD LWR
18.27	HOOD, FIBERGLASS
18.28	FILLER COWL CUTOUT
18.29	HARNESS HEADLAMP/TURN UNIVERSAL HALOGEN
18.31	DECAL, PLUNGER AND SOCKET LUBE (NS)
18.32	DECAL, GAS SPRING/HOOD PROP RELEASE (NS)



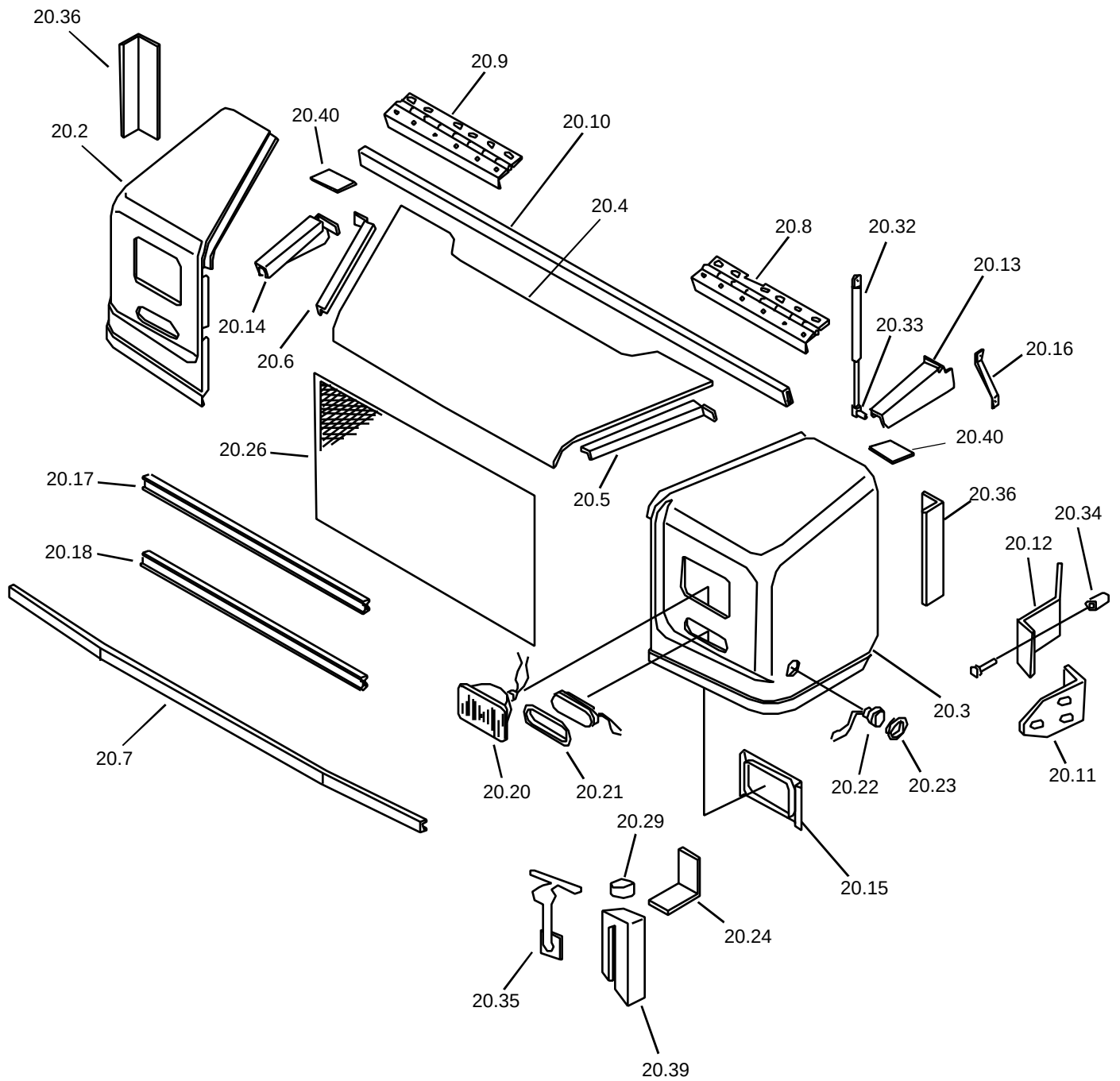
19 - Metal Hood

19 - Metal Hood

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van
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19.0	NOSE BOM
19.1	GRILL MT.
19.2	FENDER MTL RH
19.3	FENDER MTL LH
19.4	HOOD METAL
19.5	STIFFENER L/UP NOSE
19.6	CRNR *OE RH 1'9-1/2 06012019
19.7	CRNR *OE LH 1'9-1/2 06012019
19.8	CASTING HOOD CORNER
19.9	IA4051 CRNR 1'9-15/16 06012019
19.10	IA4701 TRACK 2' 06013029
19.11	HINGE AL .093X3X16.5 SS PIN
19.12	SPRING GAS 135# W/O LOCK
19.13	STUD BALL 10MM X 5/16 X .75
19.14	WASHER 5/16 FLAT SS
19.15	IA7337 CHNL 5'11 0600
19.16	IA4175 HOOD 6'1-3/4 06013009
19.17	GRILL ASY
19.18	LIGHT FRONT TURN
19.19	GROMMET FRONT LAMP
19.20	H/LIGHT ASY W/RING
19.21	LIGHT SIDE MARKER
19.22	HANDLE ALUM GRAB
19.23	LATCH ENG COVER
19.24	MOUNT GAS SPRING UPR RH
19.24	MOUNT GAS SPRING UPR LH
19.25	ALIGN BRKT HOOD LH (NS)
19.25	ALIGN BRKT HOOD RH
19.26	GUSSET HOOD LH (NS)
19.26	GUSSET HOOD RH
19.27	CLAMP J 1/2" (NS)
19.28	HARNESS HDLP/TRN INCANDESNT
19.29	BRACKET, CATCH SUPPORT
19.30	CATCH PLUNGER & SOCKET
19.31	GUIDE HOOD
19.32	PROP, HOOD - LIFT UP NOSE
19.33	BACKER HOOD CATCH
19.34	CATCH HOOD PROP



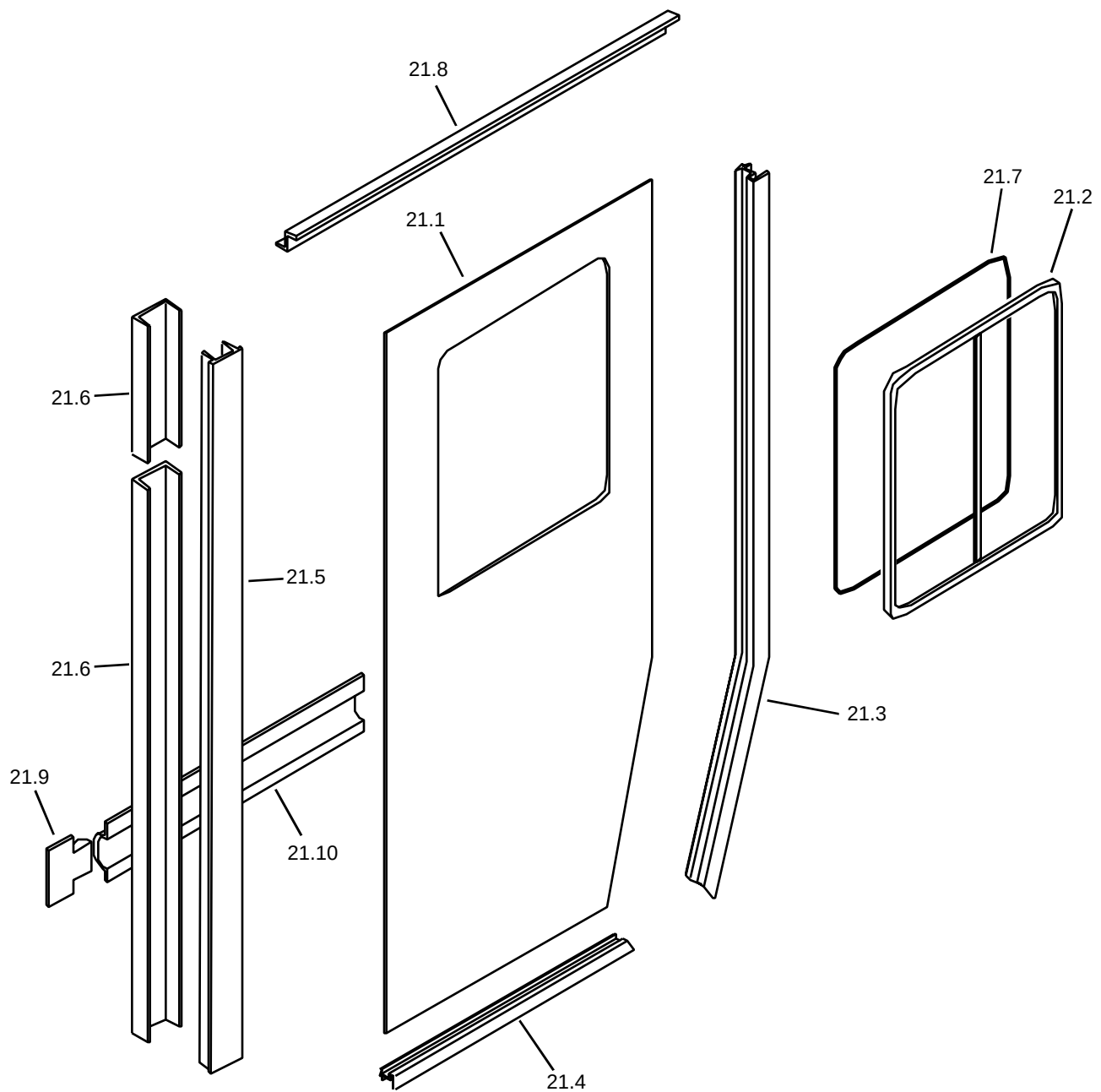
20 - Hood, Rim

20 - Hood, Rim

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996-1998 Delivery Van
Utilimaster

20.0	RIM HOOD OPTION
20.0	RIM HD S/ASY INC-HDL
20.2	FENDER RIM RH INCAN HDLT
20.3	FENDER RIM LH INCAN HDLT
20.4	HOOD RIM CENTER
20.5	SUPPORT CENTER RIM HOOD LH
20.6	SUPPORT CENTER RIM HOOD RH
20.7	IA7504 HD SPRT 6'-7/8 06000625
20.8	HINGE RIM HOOD LH
20.9	HINGE RIM HOOD RH (NS)
20.10	IAH451 TUBE 6'10-1/2 06000303
20.11	BRKT HOOD RBR SKT RIM
20.12	BRKT HD RBR SKT RIM 25*
20.13	SPRT UPR GAS SPR LH RIM HD
20.14	SPRT UPR GAS SPR RH RIM HD
20.15	BRKT HOOD RIM INCAN HDLAMP
20.16	STRUT RIM HOOD
20.17	IA7504 HD SPRT 3'7 06000625
20.18	IA7505 HD SPRT 3'7 06000626
20.19	SEAL RIM HOOD (NS)
20.20	HEADLIGHT ASSY HALOGEN OR ROUND
20.21	LIGHT OVAL YELLOW & GROMMET
20.22	LAMP REFLECTOR YELLOW
20.23	GROMMET SIDE MARKER
20.24	MOUNT, HOOD BUMPER STOP
20.25	HRNS HDLT/TRN (NS)
20.26	MESH, RIM HOOD
20.27	NUT KEP 1/4-20 ZINC (NS)
20.28	J-CLAMP 1/2" (NS)
20.29	RUBBER BMPR 1.5 DIA.
20.30	SCREW 1/4-20X1-3/4 PH TRUSS SS (NS)
20.31	WASHER 1/4 FLAT ZC (NS)
20.32	SPRING GAS 135# W/O LCK
20.33	STUD BALL 10MM X 5/16-18 X .75
20.34	DOOR HOLDER
20.35	LATCH ENG COVER
20.36	BRACE RIM HOOD
20.37	DECAL PLUNGER & SOCKET LUB (NS)
20.38	DECAL GAS SPRING/HOOD PROP REL (NS)
20.39	MOUNT - HOOD, BUMPER & LATCH LH
20.39	MOUNT - HOOD, BUMPER & LATCH RH
20.40	SHIM, RIM HOOD HINGE



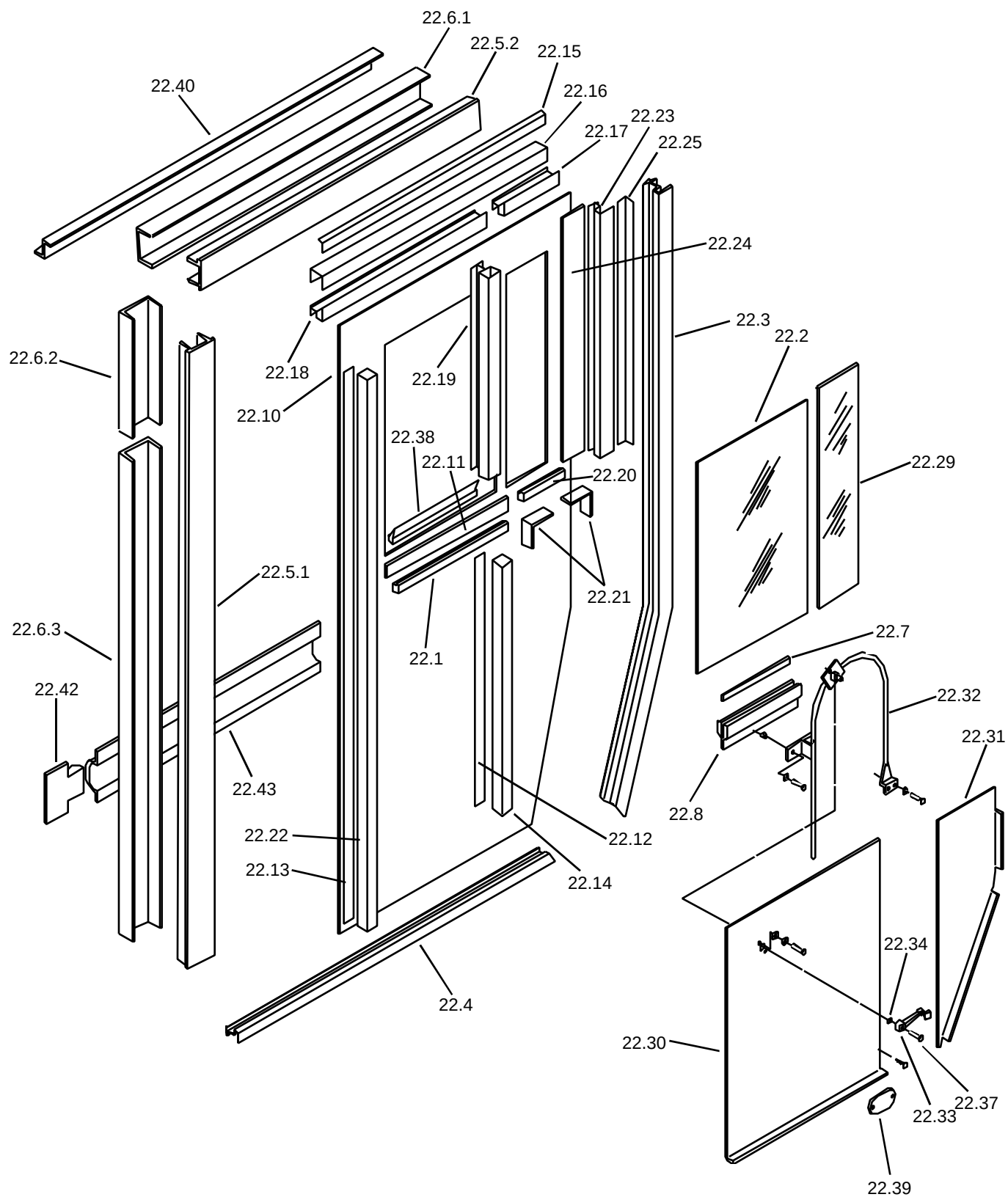
21 - Doorless Driver w/Slider Window

21 - Doorless Driver w/Slider Window

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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21.1	PANEL, DOORLESS PANEL W/SLIDER WDW
21.2	SLIDER WINDOW
21.3	POST, QUARTER
21.4	THRESHOLD, DOORLESS LH
21.5	IA4868 CHANNEL
21.6	IA4755 CHANNEL
21.7	FOAM TAPE
21.8	DRIP RAIL
21.9	CASTING, RIBRAIL END W/CASTING
21.10	IA6964 RAIL
21.11	SPACER DD STIFFENER 3 X 10" (NS)
21.12	TAB FILLER SWELL COVER (NS)



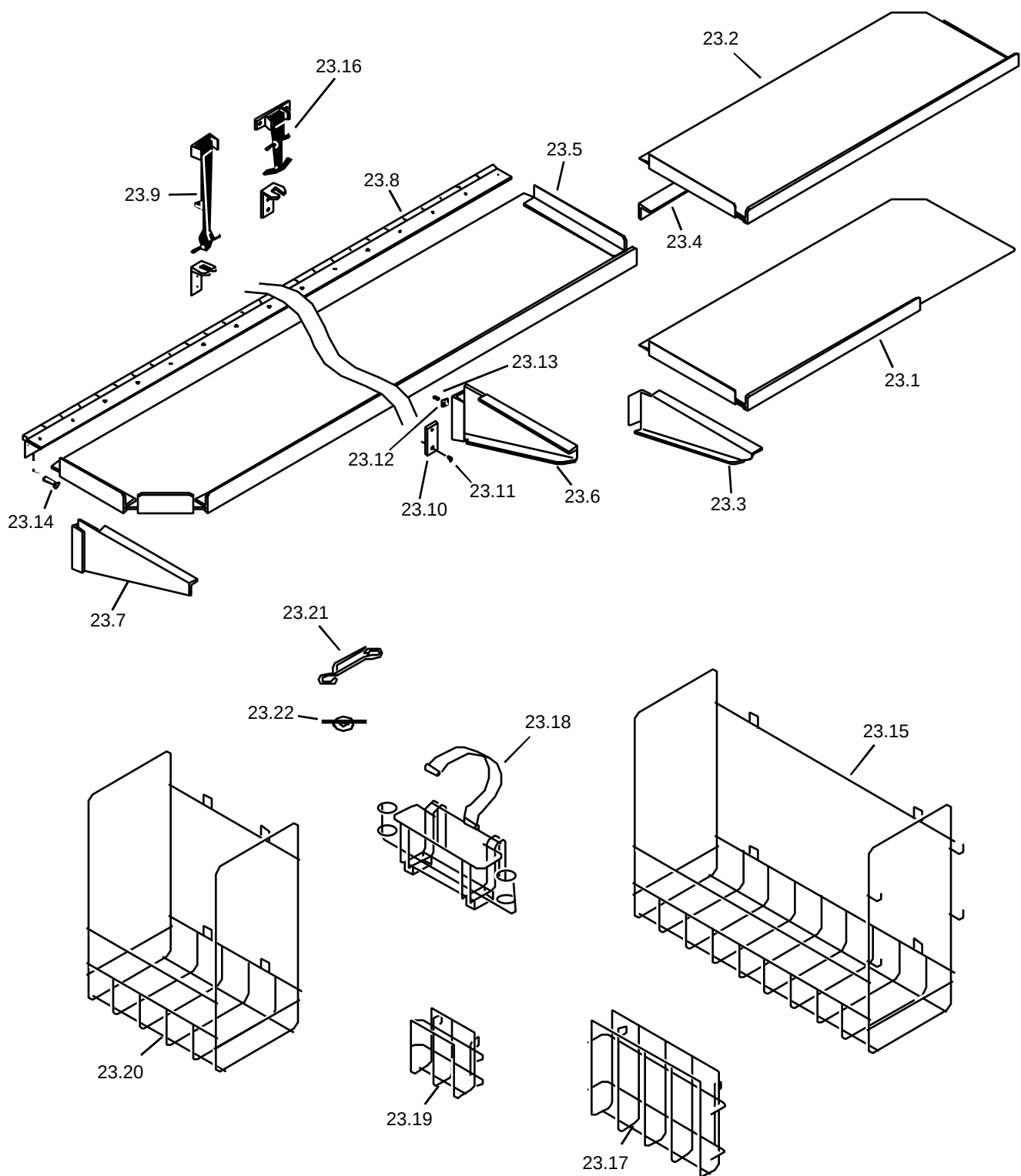
22 - Doorless Driver w/Rollup Window

**22 - Doorless Driver Panel
w/Rollup Window**

**CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available**

**1996-1998 Delivery Van
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22.0	DOORLESS LH W/ ROLL-UP
22.1	DOOR SEAL, INSIDE
22.2	GLASS, CRANK UP SEDAN DOOR
22.3	POST, QUARTER
22.4	THRESHOLD, DOORLESS LH
22.5.1	IA4868 CHANNEL 6' 3-1/2"
22.5.2	IA4868 CHANNEL 4' 4-3/4"
22.6.1	IA4755 CHANNEL 4' 4-3/4"
22.6.2	IA4755 CHANNEL 1-1/2
22.6.3	IA4755 CHANNEL 4' 3"
22.7	FOAM TAPE 3/4" X 2.5' LONG DOUBLE SIDED
22.8	BRACKET, WINDOW REGULATOR
22.9.0	ASSEMBLY, DOORLESS PANEL LH (INCLUDES 22.10-22.28)
22.10	PANEL, DOORLESS PANEL LH
22.11	DR SEAL OS LH 22.56" 06850143
22.12	ALUM .125 x .90 x 43.25
22.13	ALUM .100 x .875 x 74
22.14	IAH1454 TUBE 3'1-7/8 06003860
22.15	IA5028 ANGLE 2'10-5/8 06003903
22.16	IA3948 CHNL 2'10-5/8 06013003
22.17	IA7299 GUIDE 8-5/16" 06003859
22.18	IA7299GUIDE 1110-9/16 06003859
22.19	POST UPR DRLS 29-3/4 06003860
22.20	IAH1454 TUBE 8-5/16" 06003860
22.21	ANGLE WNDW FRM MNT FRT
22.22	POST REAR DRLS 6'3" 06003860
22.23	WDW GUID LH 2'10-11/32" 06003859
22.24	ALUM .125 x 1.75 x 34
22.25	IA101 ANGLE 2' 10"
22.26	ALUM .100 x .875 x 37.75 (NS)
22.27	ALUM .125 x 1.69 x 35.5 (NS)
22.28	W/STRIP GLASS CHNL 6' 75000486 (NS)
22.29	GLASS, STATIONARY
22.30	PLATE
22.31	PANEL, LOWER DOORLESS, LH
22.32	REGULATOR ASSEMBLY
22.33	HANDLE
22.34	SPACER HANDLE
22.35	SPRING (NS)
22.36	ESCUTCHEON (NS)
22.37	SCREW HANDLE MOUNT
22.38	SEAL DOOR
22.39	PLATE ACCESS
22.40	DRIP RAIL LH DD 40" 06011300
22.41	FILLER PH DD (NS)
22.42	CASTING, RUB RAIL END W/ RADIUS
22.43	IA6964 RAIL



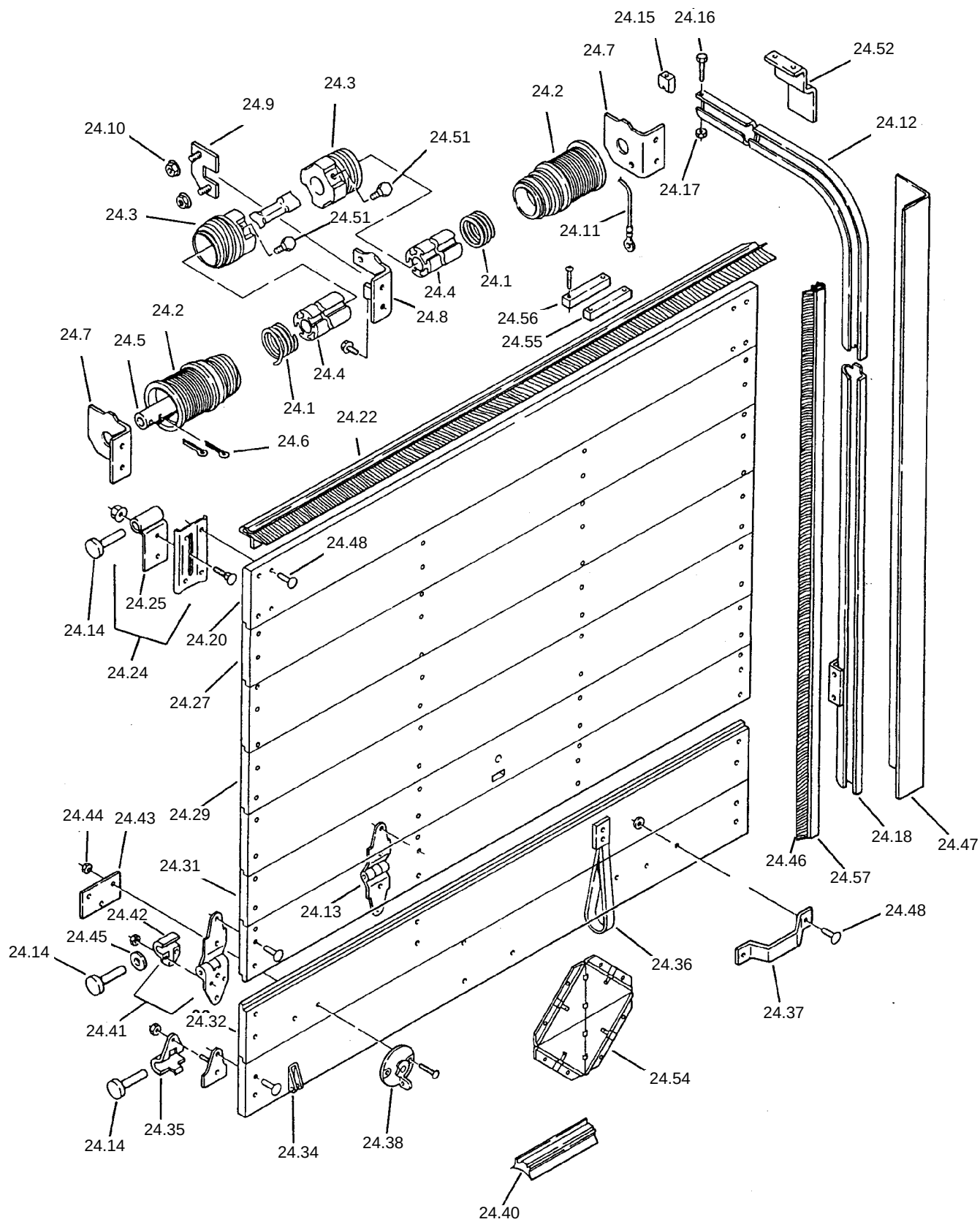
23 - Shelving

23 - Shelving

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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23.1	SHELF ASY STAT BOT LH
23.1	SHELF ASY STAT BOT RH
23.2	SHELF ASY STAT LH
23.2	SHELF ASY STAT RH
23.3	GUSSET LH DR PKT 20" SHELF
23.3	GUSSET RH DR PKT 20" SHELF
23.4	SHELF ANGLE IA4759 X 32.50
23.5	SHELF ASY FOLDING LH (INCL ITEMS 23.6, 23.7, 23.8)
23.5	SHELF ASY FOLDING RH (INCL ITEMS 23.6, 23.7, 23.8)
23.6	GUSSET WELDMT RS (LH SHELF, MID & FORWARD GUSSETS)
23.6	GUSSET WELDMT CS (RH SHELF, MID & FORWARD GUSSETS)
23.7	GUSSET, WELDMT CS (LH SHELF REAR GUSSET)
23.7	GUSSET, WELDMT RS (RH SHELF, REAR GUSSET)
23.8	PIANO HINGE STL .125X2X2X63 & .125X2X2X123
23.9	LATCH FLEX DRAW
23.10	PAD WEAR UHMW .25X1.5X3.75 HLS
23.11	SCREW #10-24X1-1/4 TORX WAFER
23.12	1.14 RND DUAL LOCK
23.13	RIVET POP
23.14	SCREW 1/4-20X1 TORX F PNHD ZNC C (HINGE TO SIDEWALL)
23.15	BASKET, UPPER
23.16	SMALL HOLD DOWN
23.17	BASKET, LARGE HANGING
23.18	COMPUTER BASKET
23.19	BASKET SMALL HANGING
23.20	BASKET, LOWER
23.21	SMALL ROLL ROD
23.22	ROLL SPACER
23.23	WIRE BASKET KIT W/COMPUTER (NS) (23.15, 23.17-23.22)



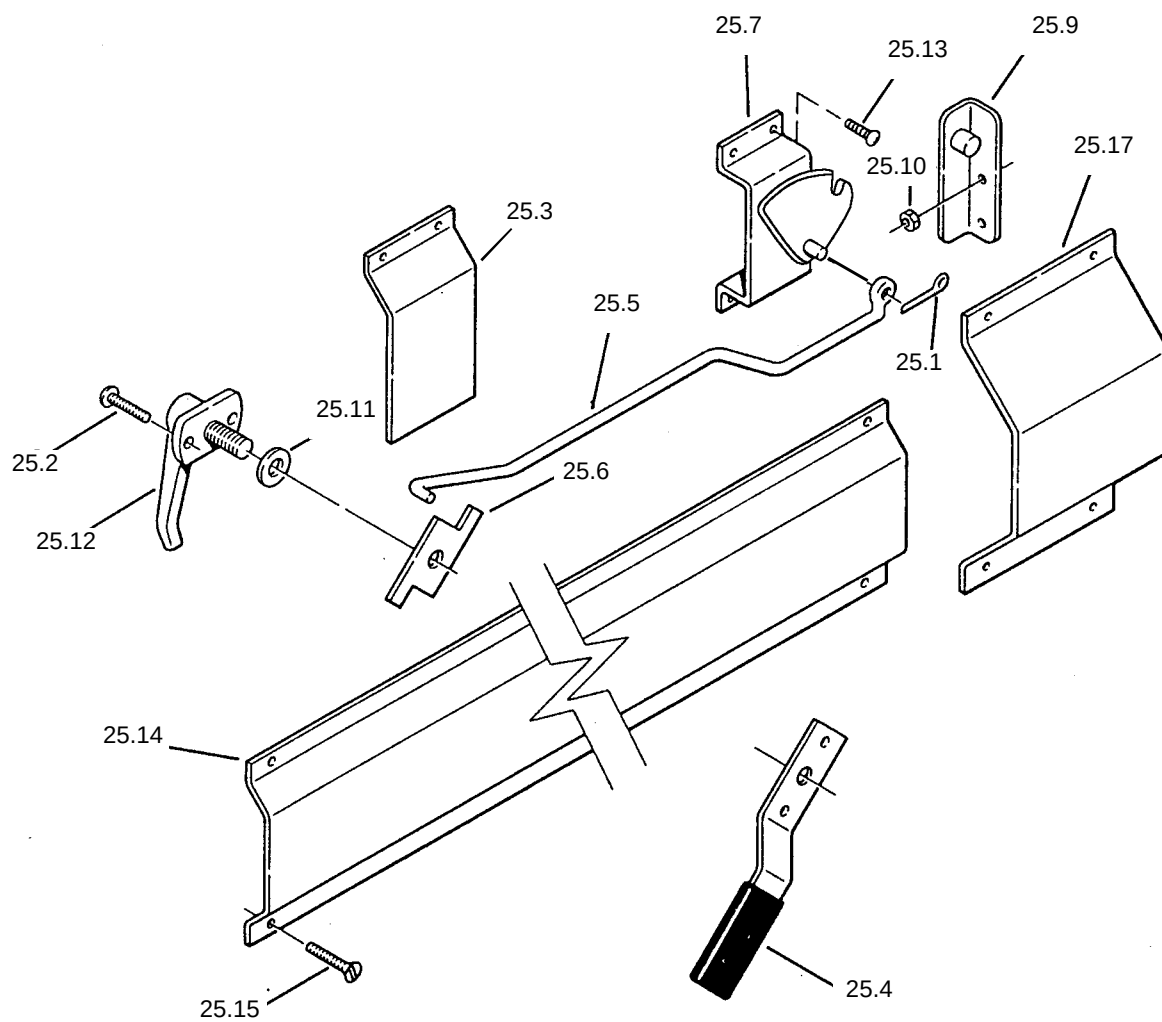
24 - Rear Roll-up Door

24 - Roll-up Door

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1995-1996 Delivery Van
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24.0	ROLL-UP DOOR - WHITING 60W X 74.62" (SPECIFY DOOR SERIAL #) 14'	24.35	BOTTOM ROLLER BRACKET
24.0	ROLL-UP DOOR - WHITING 60W X 66.62" (SPECIFY DOOR SERIAL #) 9'	24.36	PULL STRAP - 19-3/4
24.1	TORSION SPRING R/S, L.H. WOUND	24.37	GRAB HANDLE, (1) INSIDE, (1) OUTSIDE
24.1	TORSION SPRING C/S, R.H.WOUND	24.38	QUICK RELEASE MECHANISM
24.2	CABLE DRUM & BEARING ASSEMBLY R/S	24.39	PLASTIC COVERED CABLE 10 (NS)
24.2	CABLE DRUM & BEARING ASSEMBLY C/S	24.40	BOTTOM SEAL, WHITE
24.3	WINDING CONE	24.41	ROLLER HINGE ASSEMBLY
24.4	SPRING SPACER	24.42	ROLLER HINGE
24.5	BALANCER SHAFT	24.43	COVER CLAMP
24.6	COTTER PIN (3/16 X 1-1/2)	24.44	NUT, 1/4-20
24.7	BALANCER BRACKET R/S	24.45	SPACER, WASHER (FOR ROLLERS)
24.7	BALANCER BRACKET C/S	24.46	SIDE BRUSH SEAL
24.8	BALANCER BRACKET CENTER	24.47	MOUNTING ANGLE
24.9	BALANCER BRACKET CLAMP (CENTER)	24.51	SCREW, SET - 3/8 - 16 X 5/8"
24.10	SELF LOCKING NUT 5/16-18 (CLAMP)	24.52	CLIP, HORIZONTAL TRACK
24.11	1/8 STAINLESS STEEL CABLE	24.54	PLACARD, HAZMAT 9P SLT
24.12	HORIZONTAL TRACK R/S	24.55	CONTACT, MAGNET DOOR AJAR SWITCH - HEADER MOUNT
24.12	HORIZONTAL TRACK C/S	24.56	SWITCH, MAGNETIC ACTUATOR (DOOR MOUNT)
24.13	CENTER HINGE ASSEMBLY	24.57	BRUSH SEAL JACKET
24.14	2"STEEL ROLLERS		
24.15	2" TRACK STOP BUMPER		
24.16	BOLT (1/4-20 X 2-1/2)		
24.17	1/4-20 NUT KEP		
24.18	VERTICAL TRACK - 2		
24.19	LOCK STRIKE ASSEMBLY R/S (NOT SHOWN, SEE SECTION 21) RS		
24.19	LOCK STRIKE ASSEMBLY C/S (NOT SHOWN, SEE SECTION 21)CS		
24.20	TOP PANEL ASSEMBLY COMP. (INCLUDES 22 - 26) 9 3/4" / 12 1/4"		
24.21	DOOR TOP BRUSH SEAL		
24.22	RETAINER, BRUSH SEAL		
24.23	SCREW CAP, BLACK .137 X 3/4" (NS)		
24.24	TOP CLOSURE ASSEMBLY		
24.25	TOP CLOSURE SLIDE		
24.26	TOP CLOSURE BASE		
24.27	INTERMEDIATE PANEL 11"		
24.28	JOINT SEAL - SPECIFY LENGTH		
24.29	INTERMEDIATE PANEL 13"		
24.30	INTERMEDIATE PANEL 16-1/2"		
24.31	LOCK PANEL ASSEMBLY COMPLETE 13"		
24.32	BOTTOM PANEL ASSEMBLY COMPLETE 11 1/8"		
24.33	BOTTOM PANEL, PLAIN 11 1/8"		
24.34	CABLE ANCHORS		



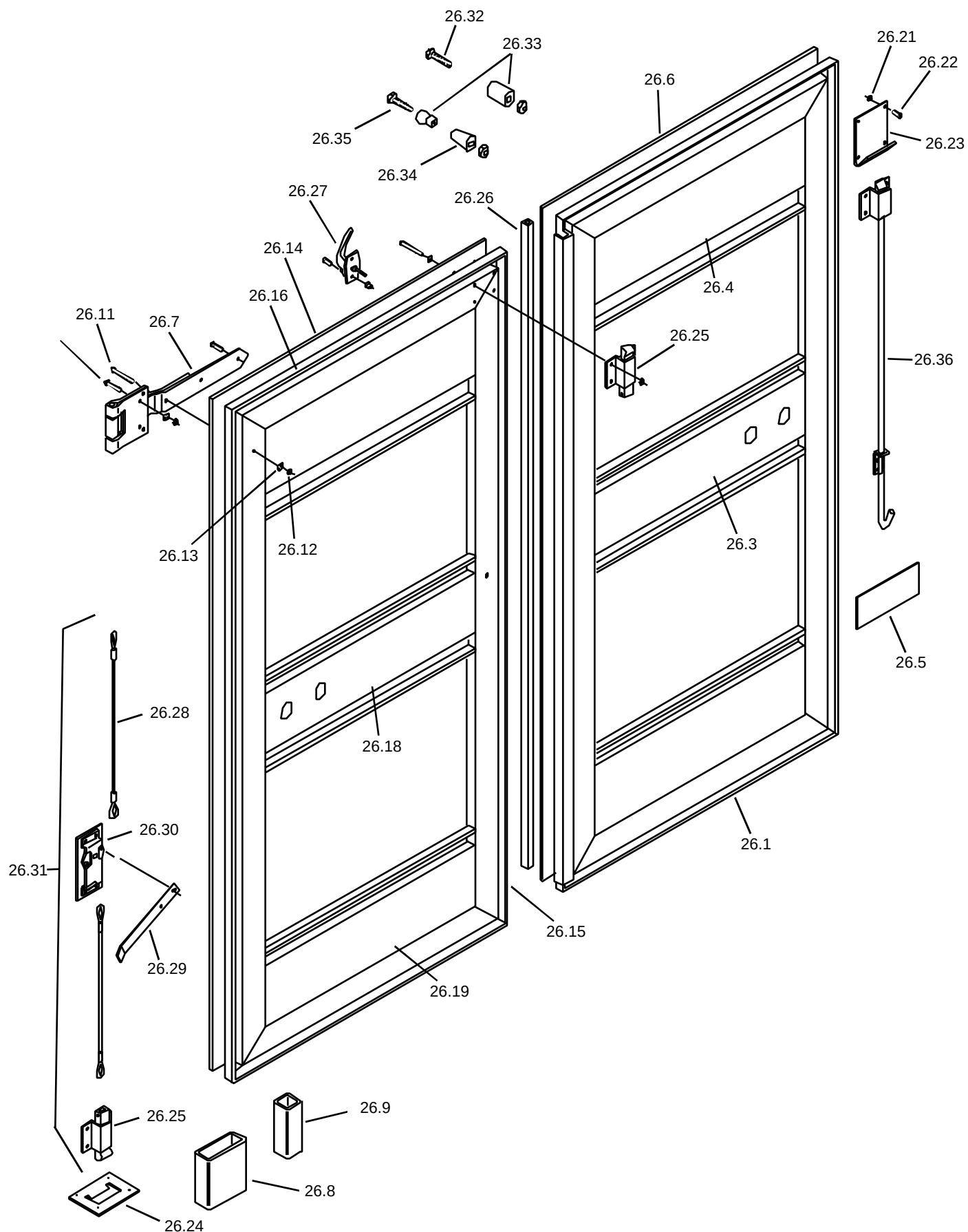
25 - Door Latch

25 - Door Latch

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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25.0	LATCH ASSEMBLY
25.1	COTTER PIN - 1/8 X 3/4
25.2	MACHINE SCREW
25.3	PLATE ASSEMBLY
25.4	INSIDE HANDLE - 6-1/2" OVERALL LENGTH - NOTCHED HANDLE
25.5	LOCK ROD
25.6	ACTUATOR
25.7	LATCH ASSEMBLY C/S
25.8	LATCH ASSEMBLY R/S (NOT SHOWN)
25.9	LATCH PLATE
25.10	KEPS NUT
25.11	WASHER
25.12	"L" HANDLE
25.13	SHOULDER BOLT
25.14	COVER ASSEMBLY - LOCK PANEL
25.15	SCREW, LOCK PANEL ASSY
25.16	ABLOY CYLINDER (NS)
25.17	LATCH COVER



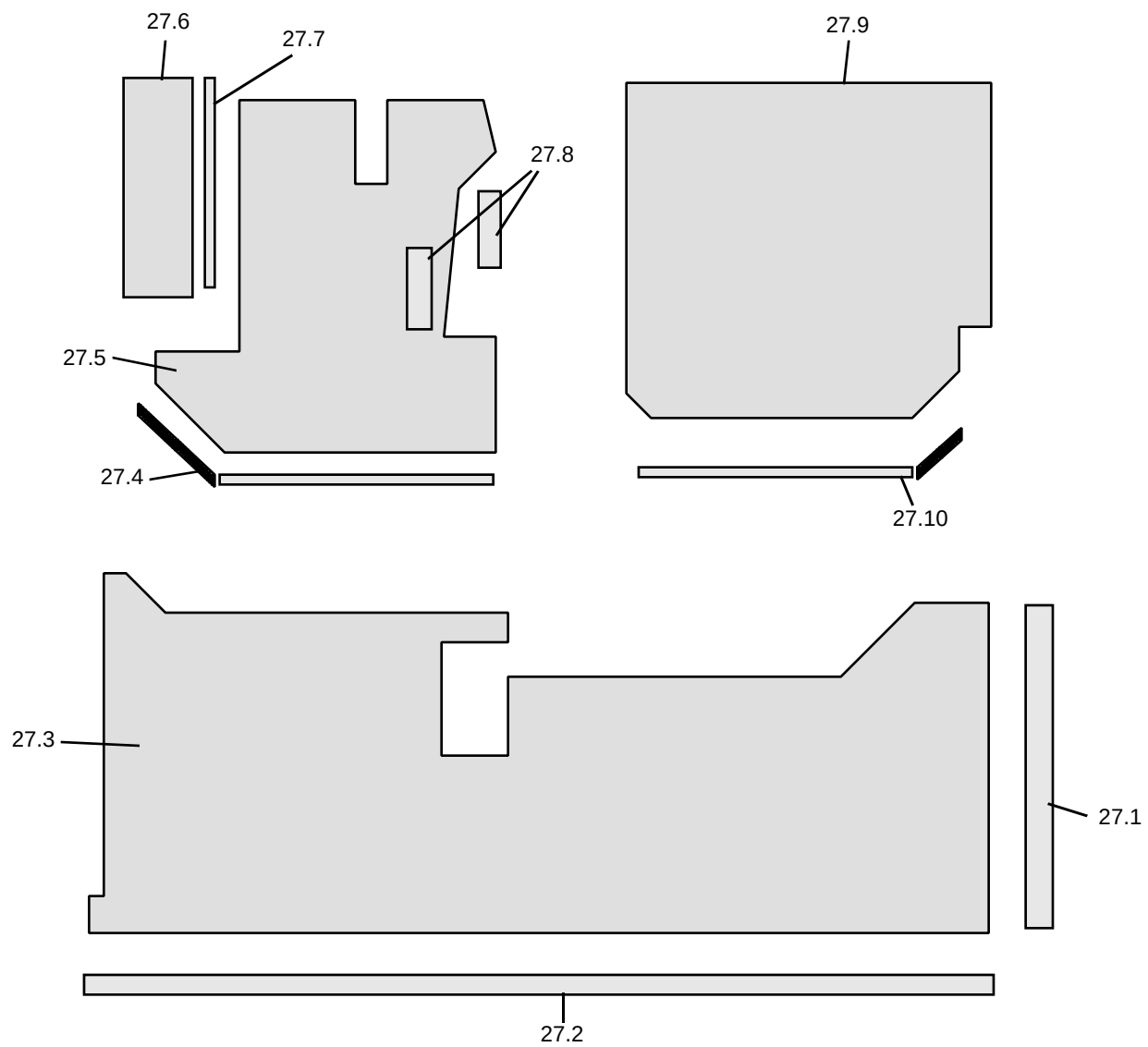
26 - Rear Swing Doors

26 - Rear Swing Doors

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

1996 Delivery Van
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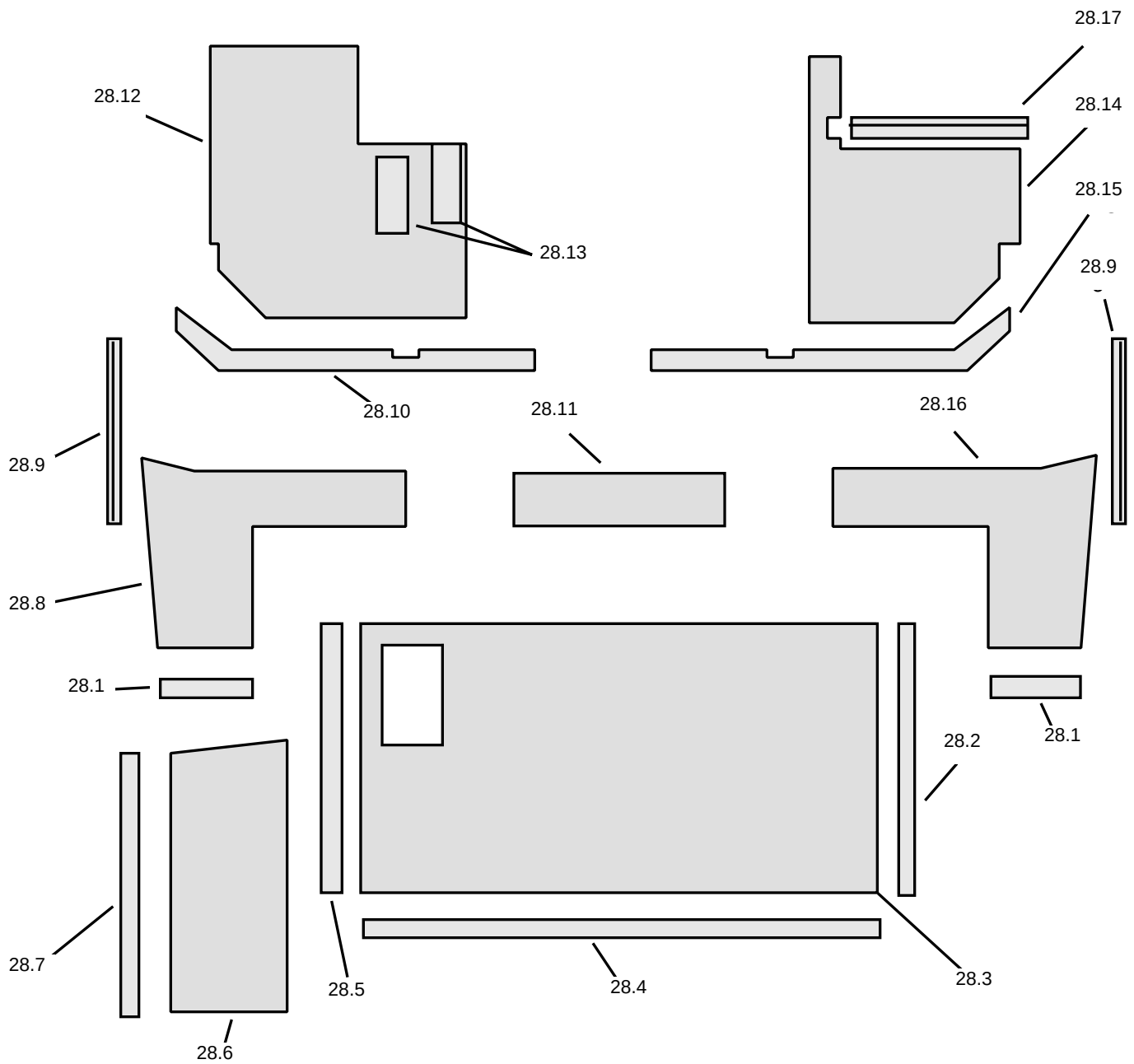
26.0	DR RR LH RH SWG
26.1	SIDE DR *BE 2'1-3/8 06003897
26.2	IA7931 *BE6'6-1/2 06003896
26.3	STIFFNR DR CNTR SWG
26.4	STIFFNR UP/LW DR SWG
26.5	BACKER HINGE/LATCH 21"
26.6	MTL RR DR LH SWG
26.7	HINGE ALUM UTIL W/ZERK
26.8	IAH1746 BACKER, REAR DOOR HARDWARE
26.9	IAH122 TUBE 6" 06000125
26.10	BOLT RIB 5/16-18X1ZINC
26.11	BOLT RIB 5/16-18X2-1/2ZINC
26.12	NUT LOCK 5/16-18 2WAY ZINC
26.13	WASHER 5/16 FLAT(90#)
26.14	MTL DR RR RH SWG
26.15	SIDE DR *BE 6'6-1/2 06003897
26.16	SIDE DR *BE 2'1-3/8 06003897
26.17	NUT LOCK 1/4-20 2WAY ZINC (NS)
26.18	STIFFNR DR CNTR SWG
26.19	STIFFNR UP/LW DR SWG
26.21	NUT LOCK 1/4-20 2WAY ZINC (NS)
26.22	SCREW PHIL TRS 1/4-20 X 2-1/4 SS
26.23	PLATE UPPER STRIKE
26.24	PLATE LOWER STRIKER KASON
26.25	CONTROL ASSY, TONGUE
26.26	SEAL "D"
26.27	HANDLE, KASON, RRCRM
26.28	CABLE, LATCH
26.29	INSIDE HANDLE
26.30	CONTROL, CENTER
26.31	LATCH ASSY SLAMLOCK KASON (INCLUDES 26.25, 26.28, 26.29, 26.30)
26.32	BOLT HXCP 1/4-20X3-3/4" HXHD CAP SS (NS)
26.33	DOOR HOLDER
26.34	SPACER 3"
26.35	BOLT HEX 5/16-18 X 3/4" HXHD CAP SS (NS)
26.36	LATCH FINGER PULL W/32"
26.37	BOLT HEX 1/4-20 X 1" (NS)
26.38	NUT LOCK 1/4-20 2WAY ZINC (NS)
26.39	WASHER 1/4 FLAT (NS)
26.40	WASHER 5/16 FLAT (90#) (NS)
26.41	SCREW PHIL TRS 1/4-20 X 2-1/4" SS (NS)
26.42	WASHER NEOBOND GALV 1/4 X 5/8" OD (NS)



27 - Floor Mats 93.5" W

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

27.0	CAB FLOOR MAT FOOT AREA RIBBED
27.0	FLOOR, CAB MAT LAYOUT
27.1	TRIM, MAT RISER RH SIDE
27.2	TRIM, MAT CAB FLOOR CENTER
27.3	MAT, CAB FLOOR
27.4	TRIM, MAT RISER LH
27.5	MAT, FLOOR RISER LH CAB 93.5W
27.6	MAT, FLOOR RISER LH
27.7	TRIM, MAT RISER LH FRONT
27.8	TRIM, MAT FRONT STEPWELL RH 2 X 6.50"
27.9	MAT, FLOOR RISER RH
27.10	TRIM, MAT RISER RH



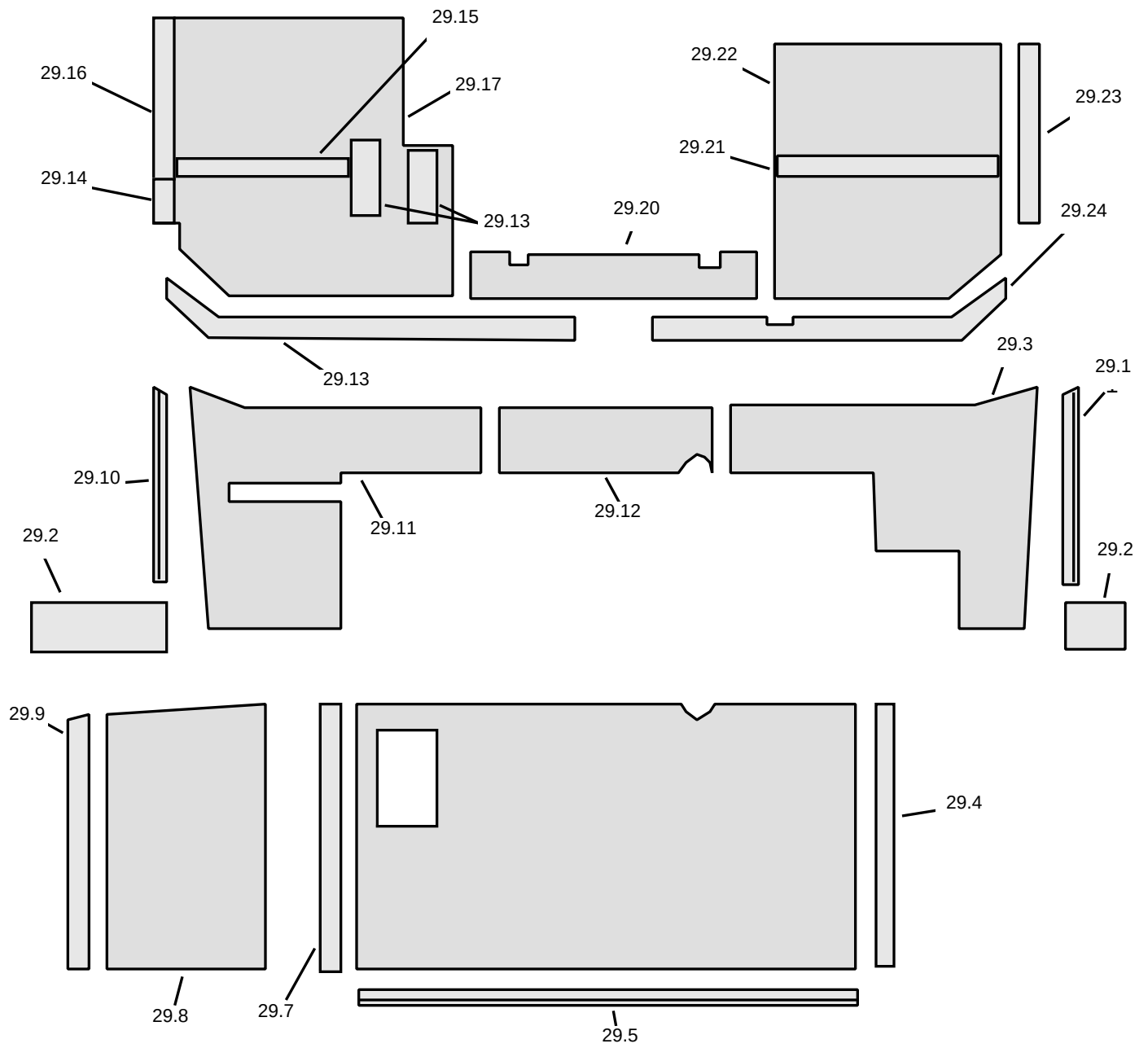
28 - Floor Mats - 78.5" W

28 - Floor Mats - 78.5" W

CS - Curb Side/Right Hand - RH RS - Road Side/Left Hand - LH NS - Not Shown, NA - Not Available

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28.0	MAT, LAYOUT FLOOR 78.5"
28.1	TRD PLT .100 X 2.00 X 9.50
28.2	TRIM, MAT RISER RH SIDE
28.3	MAT, CAB FLOOR CENTER
28.4	TRIM, MAT CAB FLOOR CARGO SIDE
28.5	TRIM, MAT RISER LH SIDE
28.6	MAT, STEPWELL SIDE LH
28.7	TRIM, MAT STEPWELL SIDE LH
28.8	MAT, STEPWELL FRONT LH
28.9	TRIM, MAT STEPWELL VERTICAL
28.10	TRIM, MAT RISER LH
28.11	MAT, FLOOR RISER 5.50 X 21.25"
28.12	MAT, FLOOR RISER LH
28.13	TRD PLT .100 X 3.00 X 8.00
28.14	MAT, FLOOR RISER RH
28.15	TRIM, MAT RISER RH
28.16	MAT, STEPWELL FRONT RH
28.17	TRIM, MAT PLENUM FRONT



29 - Floor Mats - 86.5" W

29 - Floor Mats - 86.5" W

CS - Curb Side/Right Hand - RH
RS - Road Side/Left Hand - LH
NS - Not Shown, NA - Not Available

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29.0	MAT LAYOUT, FRONT FLOOR 86.5" W
29.1	TRIM MAT S/WELL VERT RH
29.2	TRIM S/WELL FRONT 86.5 RH
29.3	MAT, CAB FLOOR CENTER
29.4	TRIM, MAT CAB FLOOR CARGO SIDE
29.5	TRIM, MAT RISER LH SIDE
29.6	MAT, STEPWELL SIDE LH
29.7	TRIM, MAT STEPWELL SIDE LH
29.9	TRIM, MAT STEPWELL VERTICAL
29.10	TRIM MAT S/WELL VERT LH
29.11	MAT, STEPWELL FRONT LH CHARTED
29.12	MAT FLOOR RISER VERTICAL
29.13	TRIM MAT RISER RH FRT 86.5W
29.14	TRIM MAT FLR RISER 2X 4.75
29.15	TRIM MAT FLR RISER 2X18.25
29.16	TRIM MAT FLR RISER 2X 16.5
29.17	MAT, FLOOR RISER LH CHARTED
29.18	TRIM FLOOR BRAKE PAD
29.19	TRDPL .100 X 3 X 8
29.20	MAT, FLOOR RISER CENTER
29.21	TRIM MAT FLR RISER 2X 23.5
29.22	MAT, FLOOR RISER RH CHARTED
29.23	TRIM FLOOR RISER RH
29.24	TRIM MAT RISER LH FRT 86.5W

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