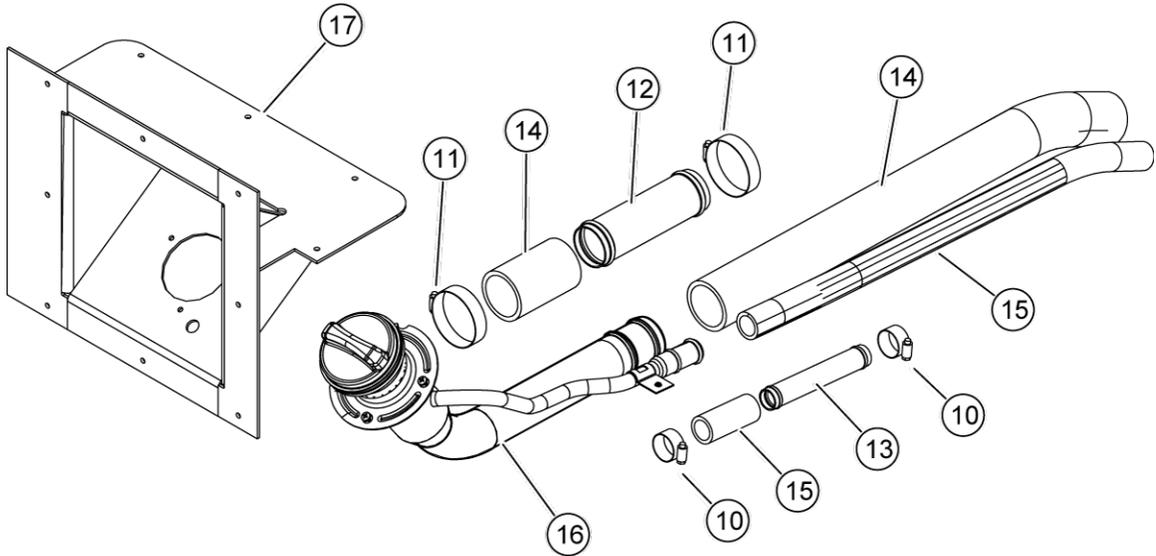


**Application:** Aeromaster on Ford F-59 chassis

**Situation:** Fuel fill installation



BOM ID	Part Number	Description	Torque
0	REFERENCE	52234293k FUEL FILL INSTL FORD F59	
10	08610786-00008	CLAMP HOSE SAE #8	35-45 in•lbs
11	08610786-00024	CLAMP HOSE SAE #24	50-60 in•lbs
12	19902452-00488	COUPLING 1.50 DIA x 4.88 FUEL FILL HOSE	
13	19902453-00450	COUPLING 0.750 DIA FUEL VENT TUBE	
14	REFERENCE	FUEL FILL HOSE	
15	REFERENCE	FUEL FILL VENT HOSE	
16	REFERENCE	FUEL FILL NECK	
17	06934553	FUEL FILL DISH	

**Tools Required:**

- Standard combination and ratchet wrench sets
- Utility knife
- Phillips and standard screw driver sets
- Torque wrench

**! WARNING**

*Adequate ventilation is required when working in a confined area with fuel and fuel-related components.*

*Always remove fuel cap. Remaining fuel in fuel system may be under pressure.*

**! CAUTION**

*Always wear safety glasses and other proper protective equipment (gloves, hearing protection, etc.) as appropriate to the process.*

*Do not reposition clamp on hose after clamp installed. Do NOT install clamp over an impression made by a previous install. Replace all torn or cut hoses.*

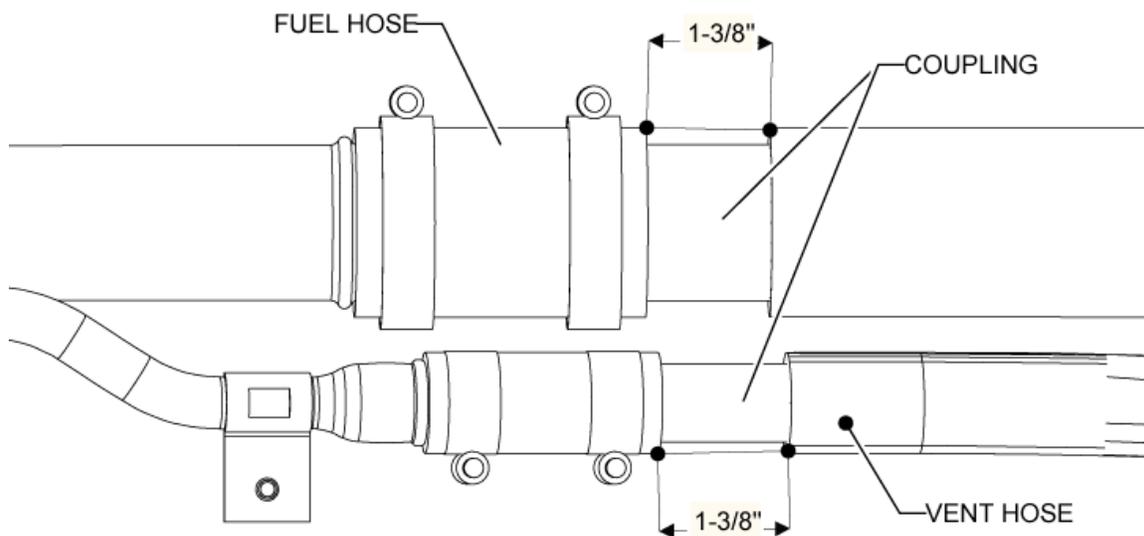
**NOTICE**

*Replacement fuel fill parts are available from the chassis manufacturer.*

*Cut hoses to length as necessary. Do NOT exceed a maximum of 1-3/8" between coupling and hose.*

**Procedure:**

1. Read and understand all the instructions before starting the repair.
2. Install fuel hose and vent hose between coupling and fill neck.
3. Torque clamps to specifications.





## Ford Fuel Fill Hose Service Guide

### Contact Utilimaster for Technical Assistance

**Email:** [CustSvc@Utilimaster.com](mailto:CustSvc@Utilimaster.com)

**Phone:** 574-848-2000

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