

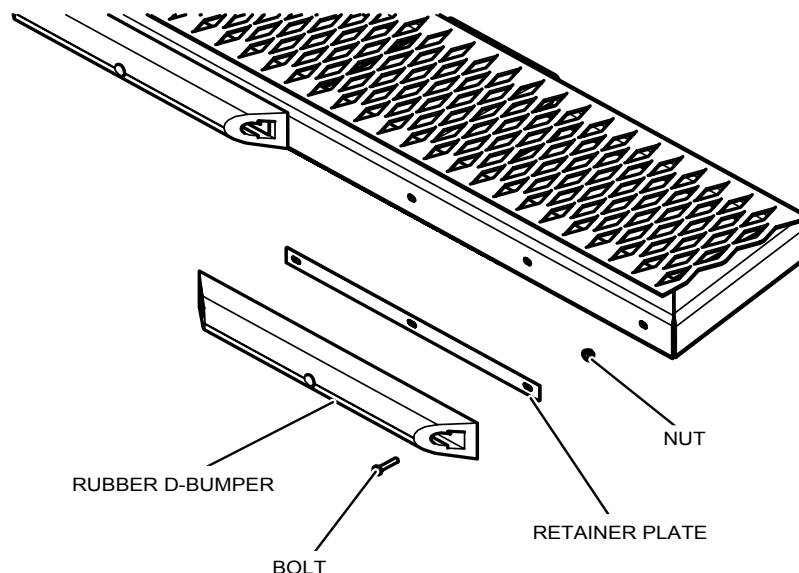
## Rubber D-Style Bumpers

### Removal



**CAUTION:** Discard ALL used fasteners and replace with new. If using a fastener that does NOT have preapplied thread lock, apply a medium-grade liquid thread lock.

1. Remove bolts and nuts from D-bumper through access holes.
2. Set D-bumper and retainer plate aside.



### Installation

1. Insert retainer plate into D-bumper.
2. Secure D-bumper with new bolts and nuts.
3. Tighten nuts.

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Rubber D-Bumpers, December 2014

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